A TEREX BRAND

Parts Manual

Serial Number Range

Superlift Advantage

from SN SLA04-25259 to SLA16-61164

from SN SLA16G-61165 to SLA16G-64899

Part No. 115408GT
Rev: D.04
September 2024

Technical Publications

Genie has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and all other manuals.

Contact Us:

Internet: www.genielift.com
e-mail: awp.techpub@terex.com

Find a Manual for this Model

Go to http://www.genielift.com

Use the links to locate Operator's, Parts, Maintenance, and Service and Repair Manuals.

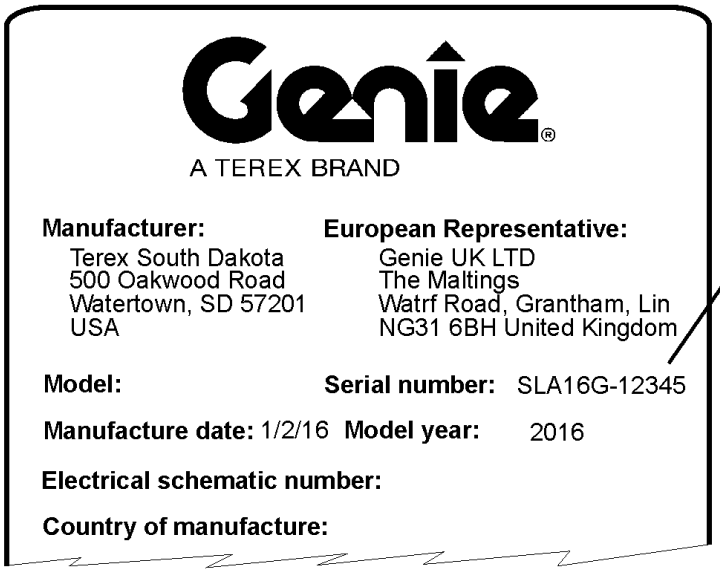
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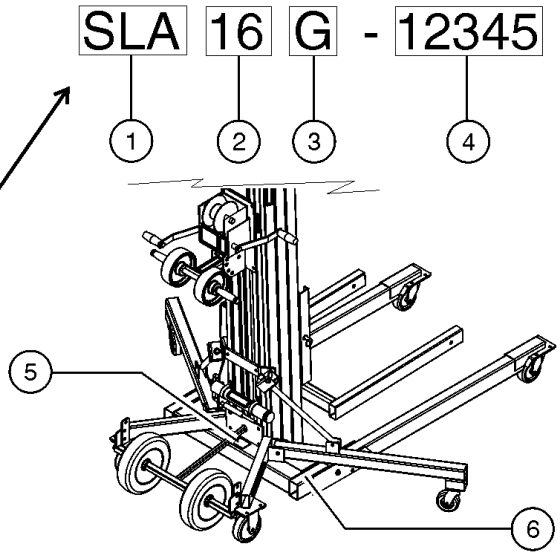
115408 Rev D.04 September 2024
Third Edition, Fourth Printing

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Printed on recycled paper

To August 31, 2016

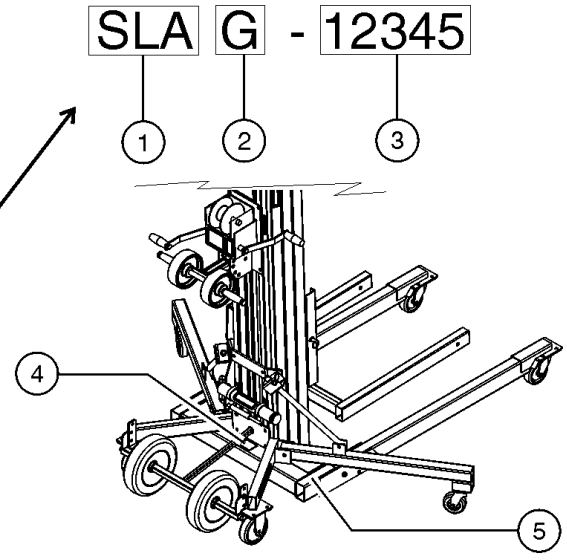




1 Model
2 Model year
3 Facility code
4 Sequence number
5 Serial label
6 Serial number (stamped on base)

From September 1, 2016





1 Model
2 Facility code
3 Sequence number
4 Serial label
5 Serial number (stamped on base)

How to Order Parts

Please be prepared with the following information when ordering replacement parts for your Terex or Genie product.

- ☒ **Machine model number**
- ☒ **Machine serial number**
- ☒ **Part number**
- ☒ **Part description and quantity**
- ☒ **Purchase order number**
- ☒ **"Ship to" address**
- ☒ **Desired method of shipment**
- ☒ **Name and telephone number of the authorized distributor in your area**

Use the Service Parts Fax Order Form on the next page and fax your order to our Parts Department.

If you don't know the name of your authorized distributor, or if your area is not currently serviced by an authorized distributor, please call Terex or Genie Industries.

Machine Information

_____

Model

_____

Serial Number

_____

Date of Purchase

_____

Authorized Genie Distributor

_____

Phone Number

North America

Telephone (425)881-1800

Toll Free (800)536-1800 in US and Canada

Fax (425)556-8659

Toll Free fax (888)274-6192

Email AWP.PartsSalesPO@terex.com

http://genielift.com/en

EMEAR (Europe, Middle East, Africa and Russia)

Telephone (31)(165)519 313

Fax (31)(165)511 148

http://genielift.co.uk

Asia Pacific (Genie Singapore)

Telephone +65 6692 7777

Fax +65 6261 8893

http://genielift.com.sg/

Australia

Telephone (61)(7)3456 4444

Fax (61)(7)3456 4466

http://genielift.com.au

South America

Telephone (55)(11)4082 5600

Fax (55)(11)4082 5630

Required Parts

The following parts are required to perform maintenance procedures as outlined in the Genie Superlift Advantage Service Manual.

Description	Part No.
Cable Replacement Coupler	12402
Disc Brake (One-Speed Winch)	7571
Disc Brake (Two-Speed Winch)	37061

Recommended Parts

Description	Part No.
Genie Blue Paint, 1 Gallon (3.78 liters)	32150
Genie Blue Paint, 12 Ounce Aerosol (355 ml)	1484
Genie Gray Paint, 1 Gallon (3.78 liters)	32151
Genie Gray Paint, 12 Ounce Aerosol (355 ml)	1268
Pinion Plate (Two-Speed Winch)	40122
Ratchet Gear (Two-Speed Winch)	40121
Pinion Gear (Two-Speed Winch)	80157
Ratchet Pawl Kit (One-Speed Winch)	40458
Ratchet Pawl Kit (Two-Speed Winch)	40117
Cable Keeper Kit (One-Speed Winch)	6190
Primary Shaft Assembly	72264
Cable Assembly (SLA-5 models)	6443
Cable Assembly (SLA-10 models)	6444
Cable Assembly (SLA-15 models)	32903
Cable Assembly (SLA-20 models)	32904
Cable Assembly (SLA-25 models)	32905
Pin Assembly with Lanyard	32940
Roller Bolt, 1/2-13 x 1.84 inches	32475
Nylatron Roller, 1.75 x 0.72 inch	32473
Safety Brake Assembly	35101
Safety Brake Tool Assembly	33875
Loctite Thread Lock	65764
Genie Superlift Cabling Procedure Video	52701

Manuals

Genie Industries offers the following support documents for these models:

Title	Part No.
EMI Safety Manual	27581
Manual of Responsibilities ANSI A92.5	31587

Service Parts Fax Order Form

TEREX CORPORATION

Fax to: (425) 556-8659 or Toll Free: 888-274-6192
International: +1-425-556-8659

Please fill out completely

Date _____ Account Number _____

Your Name _____ Your Fax Number _____

_____ Your Phone Number _____

Bill To _____ Ship To _____

_____ _____

_____ _____

_____ _____

Purchase Order Number _____ Ship Via _____

Model(s) _____ **Serial No.(s)** _____

Optional Equipment _____

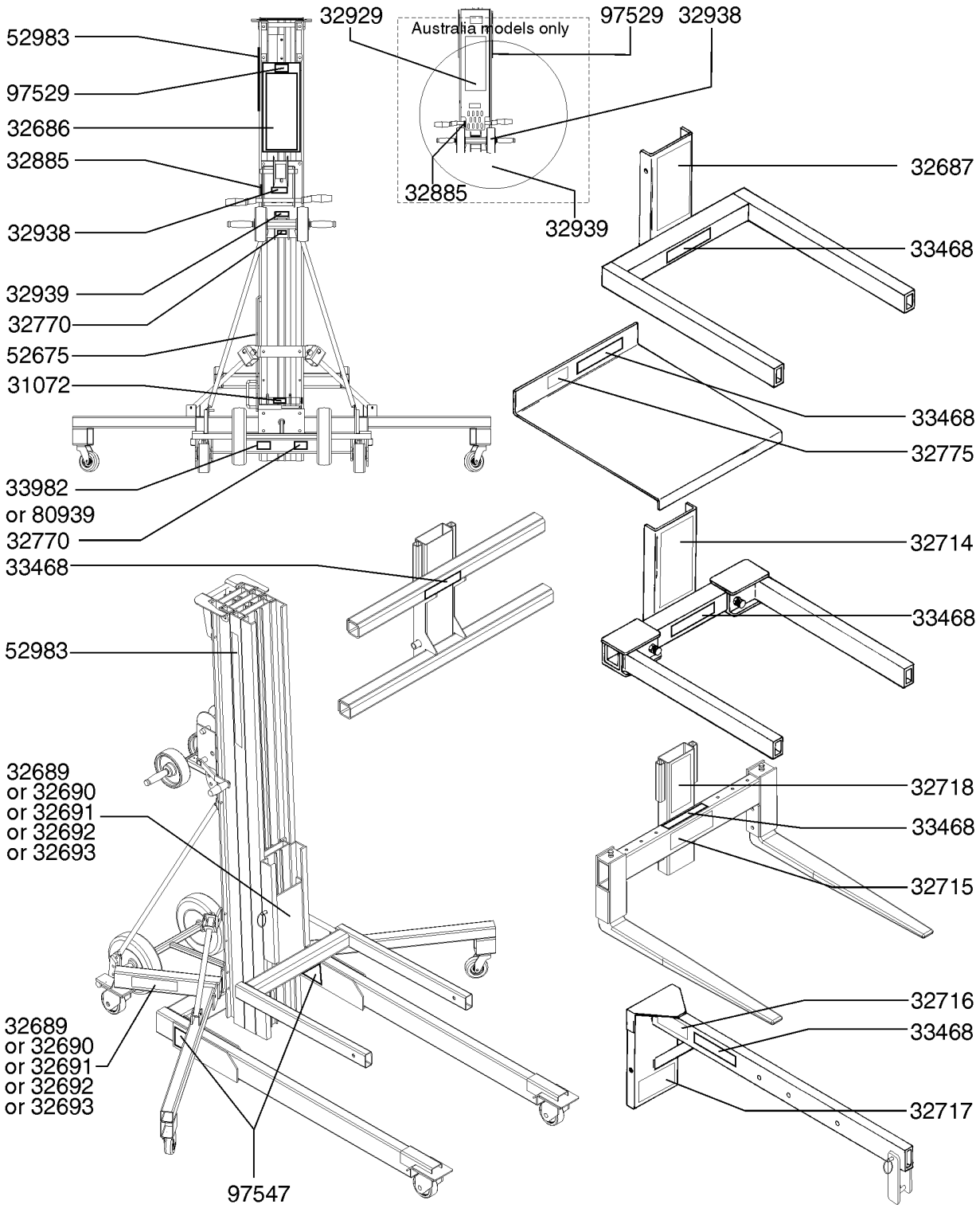
Part Number	Description	Quantity	Price

All back-ordered parts will be shipped when available via the same ship method as the original order unless Noted below:

- ☐ Ship complete order only - No back orders
- ☐ Ship all available parts and contact customer on disposition of back-ordered parts
- ☐ Other (please specify)

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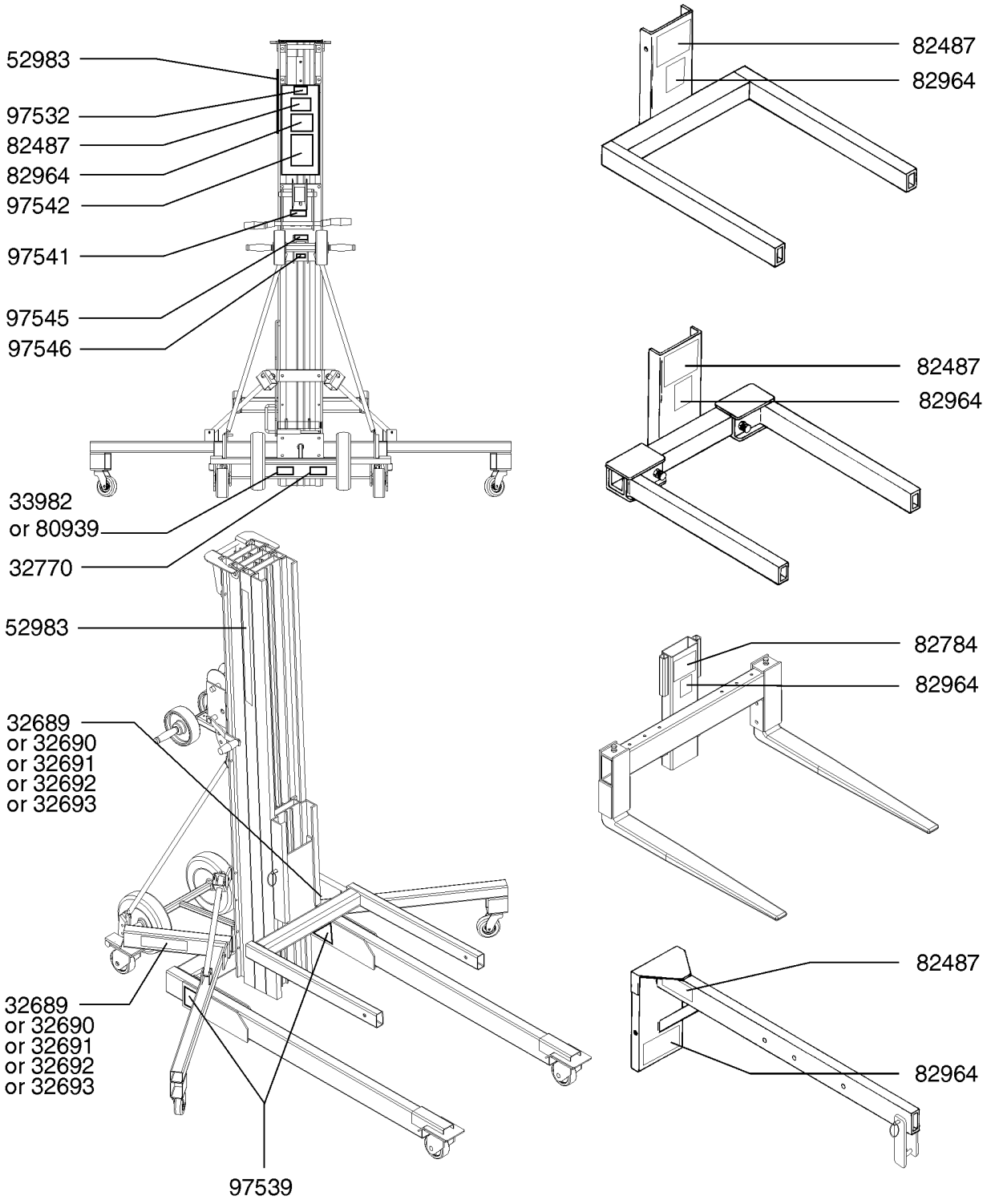
101.1 Decals with Words



101.1 Decals with Words

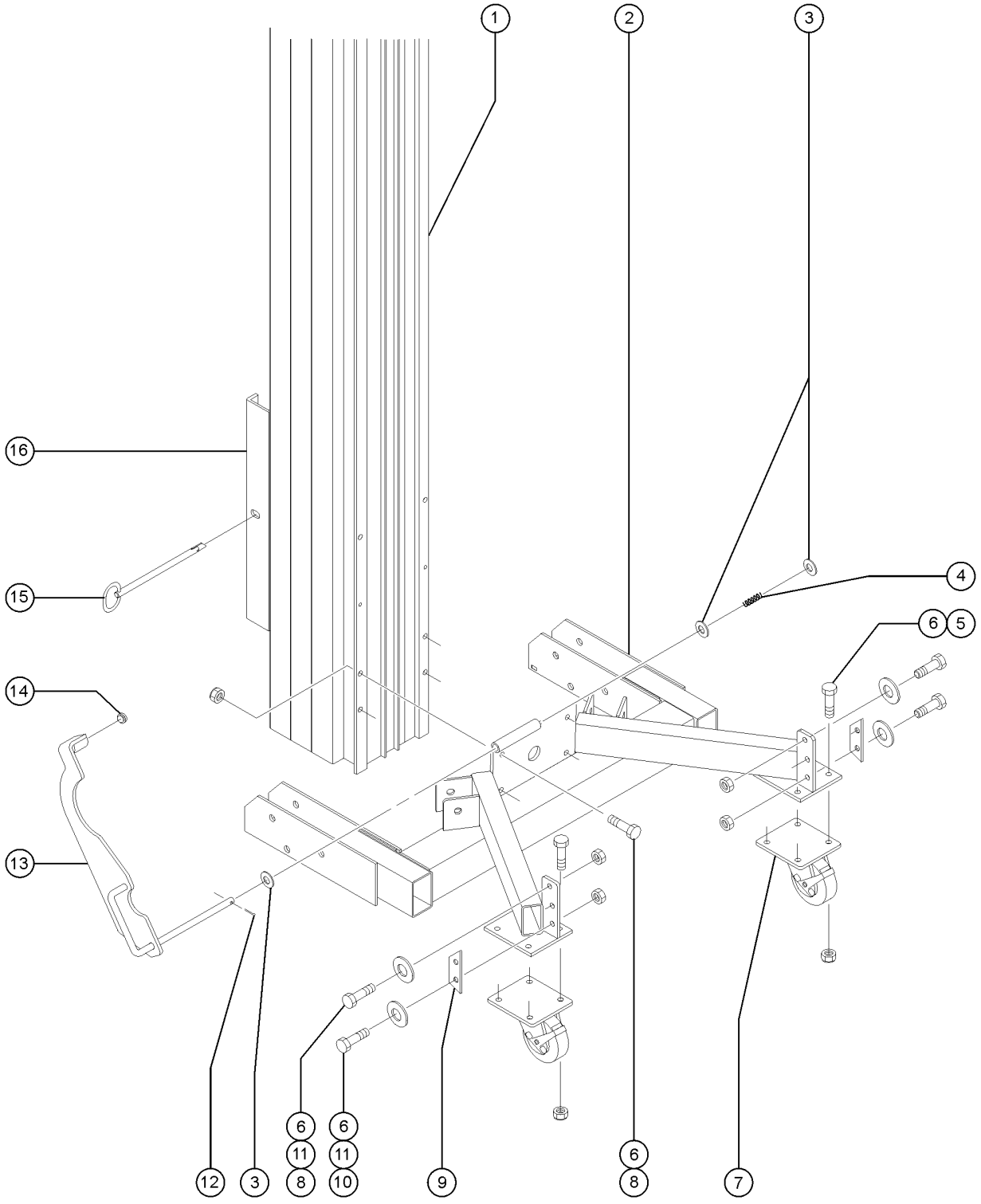
Item	Part No.	Description	Qty.
1	31072GT	DECAL,LABEL,OPER.MAN.STORAGE	1
2	32686GT	DECAL,OPERATING INSTRUCT. SLA	1
3	32687GT	DECAL,WARNING STD.FORK SAFETY	1
4	32689GT	DECAL,MODEL HEIGHT SL5	2
4A	32690GT	DECAL,MODEL HEIGHT SL10	
4B	32691GT	DECAL,MODEL HEIGHT SL15	
4C	32692GT	DECAL,MODEL HEIGHT SL20	
4D	32693GT	DECAL,MODEL HEIGHT SL25	
5	32714GT	DECAL,WARNING ADJ FORK SETUP	1
6	32715GT	DECAL,NOTICE FLAT FORK SETUP	1
6A	32715GRGT	DECAL,NOTICE FLAT FORK SETUP (GERMAN)	
6B	32715SPGT	DECAL,NOTICE FLAT FORK SETUP (SPANISH)	
7	32716GT	DECAL,NOTICE BOOM SETUP	1
8	32717GT	DECAL,WARNING BOOM SAFETY	1
9	32718GT	DECAL,WARNING FLAT FORK SAFETY	1
10	32770GT	DECAL,2 SPD.WINCH**	1
11	32775GT	DECAL,WARNING,FALL HAZARD	1
12	32885GT	DECAL,SILENT WINCH	1
13	32929GT	DECAL,OPERATING INSTRUCT,ST2	
14	32938GT	DECAL,LABEL,WINCH ONLY	1
15	32939GT	DECAL,CRUSHING HAZ/BRAKE LOCK	1
16	33468GT	DECAL,WARNING,NO RIDERS	5
17	52675GT	DECAL,CAUTION,DAMAGD MACHINE	1
18	52983GT	DECAL,GENIE SUPERLIFT ADVANTAG	2
19	97547GT	DECAL,DANGER,ELEC.HAZ.	2
20	97529GT	DECAL,CAUTION,MOVING PARTS	1
21	80939GT	SERIAL # LABEL,MAT LIFT & SS**	1

102.1 Decals with Symbols



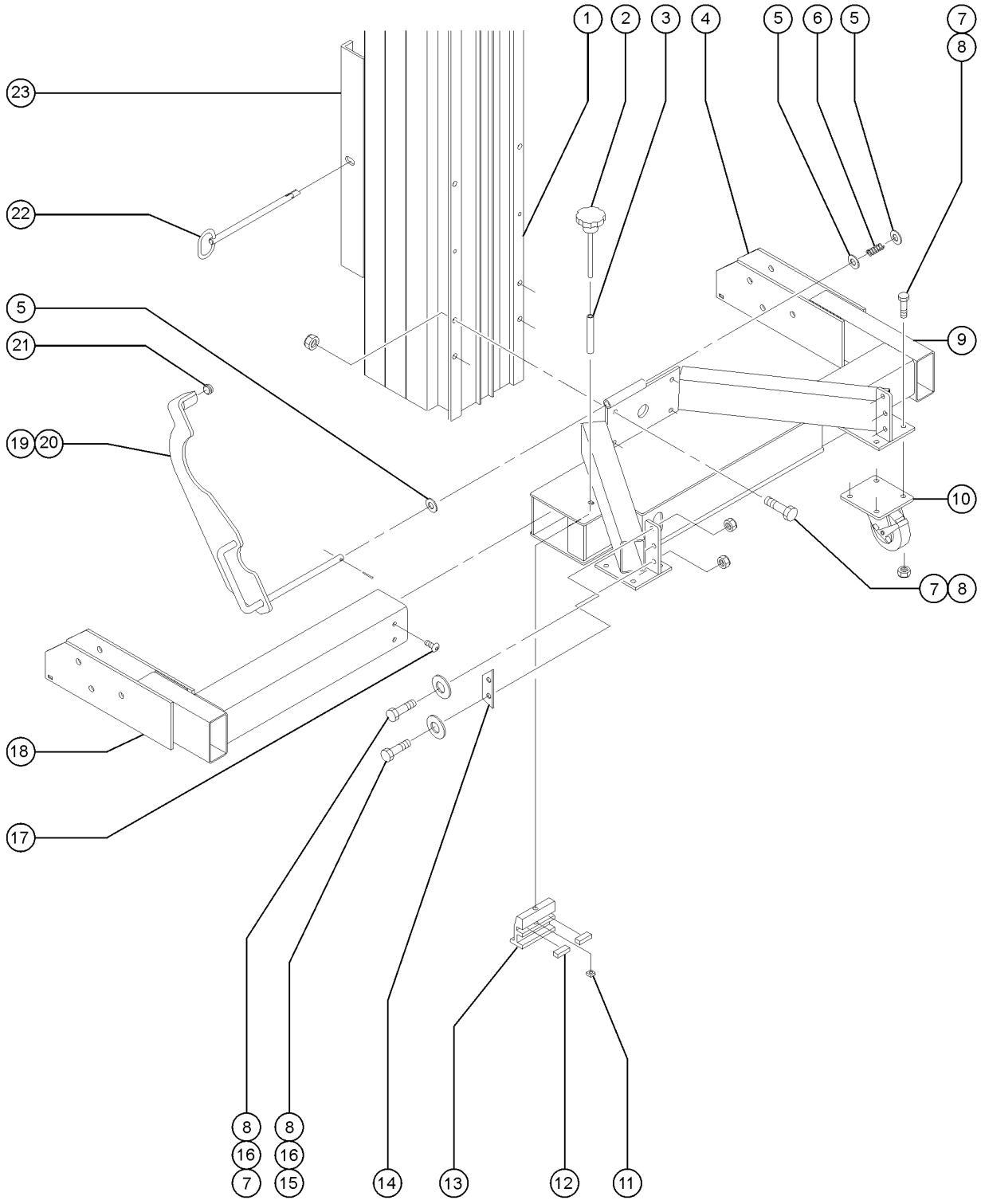
Item	Part No.	Description	Qty.
	32689GT	DECAL,MODEL HEIGHT SL5	2
	32690GT	DECAL,MODEL HEIGHT SL10	
	32691GT	DECAL,MODEL HEIGHT SL15	
	32692GT	DECAL,MODEL HEIGHT SL20	
	32693GT	DECAL,MODEL HEIGHT SL25	
2	52983GT	DECAL,GENIE SUPERLIFT ADVANTAG	2
3	82487GT	DECAL,SYMBOL-READ THE MANUAL	2
4	82964GT	DECAL,WARNING,NO RIDERS SYMB	1
5	97532GT	DECAL,CAUTION,MOVING PARTS SYM	1
6	97539GT	DECAL,DANGER,ELEC.HAZ.	2
7	97541GT	DECAL,LABEL,WINCH ONLY SYMB	1
8	97542GT	DECAL,WARNING,LOAD CHART SLA	1
9	97545GT	DECAL,WARNING,BRAKE LOCK SYMB	1
10	97546GT	DECAL,2 SPD.WINCH SYMB	1
11	80939GT	SERIAL # LABEL,MAT LIFT & SS**	1

201.1 Base Components - Standard



Item	Part No.	Description	Qty.
1		Ref. Columns refer to 304.1	
2	107171GT	BASE ASSY W/ WRD DECALS (SLA5) USA, Canadian and Australian models	
2B	107181GT	BASE ASSY W/ SYM DECALS (SLA5) Asia, S. America and European models	
2C	107172GT	BASE ASSY W/ WRD DECALS(SLA10) USA, Canadian and Australian models	
2D	107182GT	BASE ASSY W/ SYM DECALS(SLA10) Asia, S. America and European models	
2E	107173GT	BASE ASSY W/ WRD DECALS(SLA15) USA, Canadian and Australian models	
2F	107183GT	BASE ASSY W/ SYM DECALS(SLA15) Asia, S. America and European models	
2G	107174GT	BASE ASSY W/ WRD DECALS(SLA20) USA, Canadian Australian models; Australian models	
2H	107184GT	BASE ASSY W/ SYM DECALS(SLA20) Asia, S. America and European models	
2I	107175GT	BASE ASSY W/ WRD DECALS(SLA25) USA, Canadian and Australian models	
2J	107185GT	BASE ASSY W/ SYM DECALS(SLA25) Asia, S. America and European models	
3	21443GT	SHIM,.75 X.45 X.064	3
4	33658GT	SPRING,HOLDOWN SL2E	1
5	6175GT	SCREW,HHC,3/8-16 X 1	
6	4828GT	NUT, NYLOCK, 3/8-16	
7	57740GT	CASTER,PL,SW LOCK, SB, 5 X 2	2
8	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
9	33670GT	SKID PAD	2
10	8516GT	SCREW, HCC, 3/8-16 X 1.50	
11	6097GT	WASHER, FLAT, USS, 3/8", Y	8
12	12016GT	PIN, COTTER, .125 X .75	1
13	58750GT	HOLD DOWN KIT W/DECAL SL SHORT SLA-5, SLA-10, SLA-15 (USA, Canadian and Australian models) (includes items 12 and 14)	
13B	107153GT	HLD DOWN KIT,SHORT SLA-5, SLA-10, SLA-15 (Asia, S. America and Europe) (includes items 12 and 14)	
13C	58095GT	HOLD DOWN KIT W/DECAL SL LONG SLA-20, SLA-25 (USA, Canadian and Australian models) (includes items 12 and 14)	
13D	107154GT	HLD DOWN KIT, LONG SLA-20, SLA-25 (Asia, S. America and Europe) (includes items 12 and 14)	
14	11890GT	GLIDE BUTTON,SIDE,GLL,.100 TK	1
15	48301GT	PIN,TOGGLE,.50 X 8.13***	1
16		Ref. Carriage refer to 304.1	

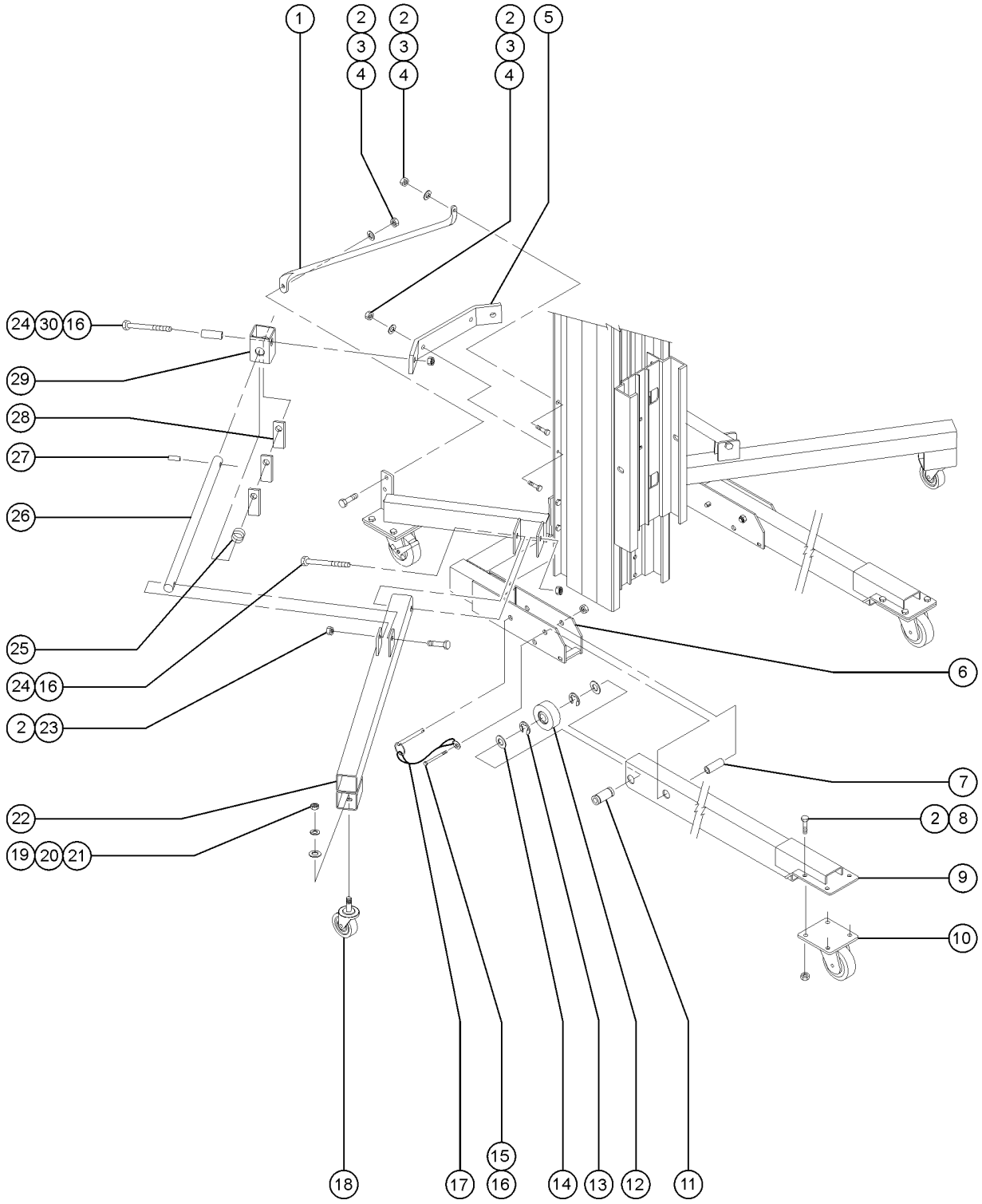
202.1 Base Components - Straddle (SLA-5, SLA-10 and SLA-15)



202.1 Base Components - Straddle (SLA-5, SLA-10 and SLA-15)

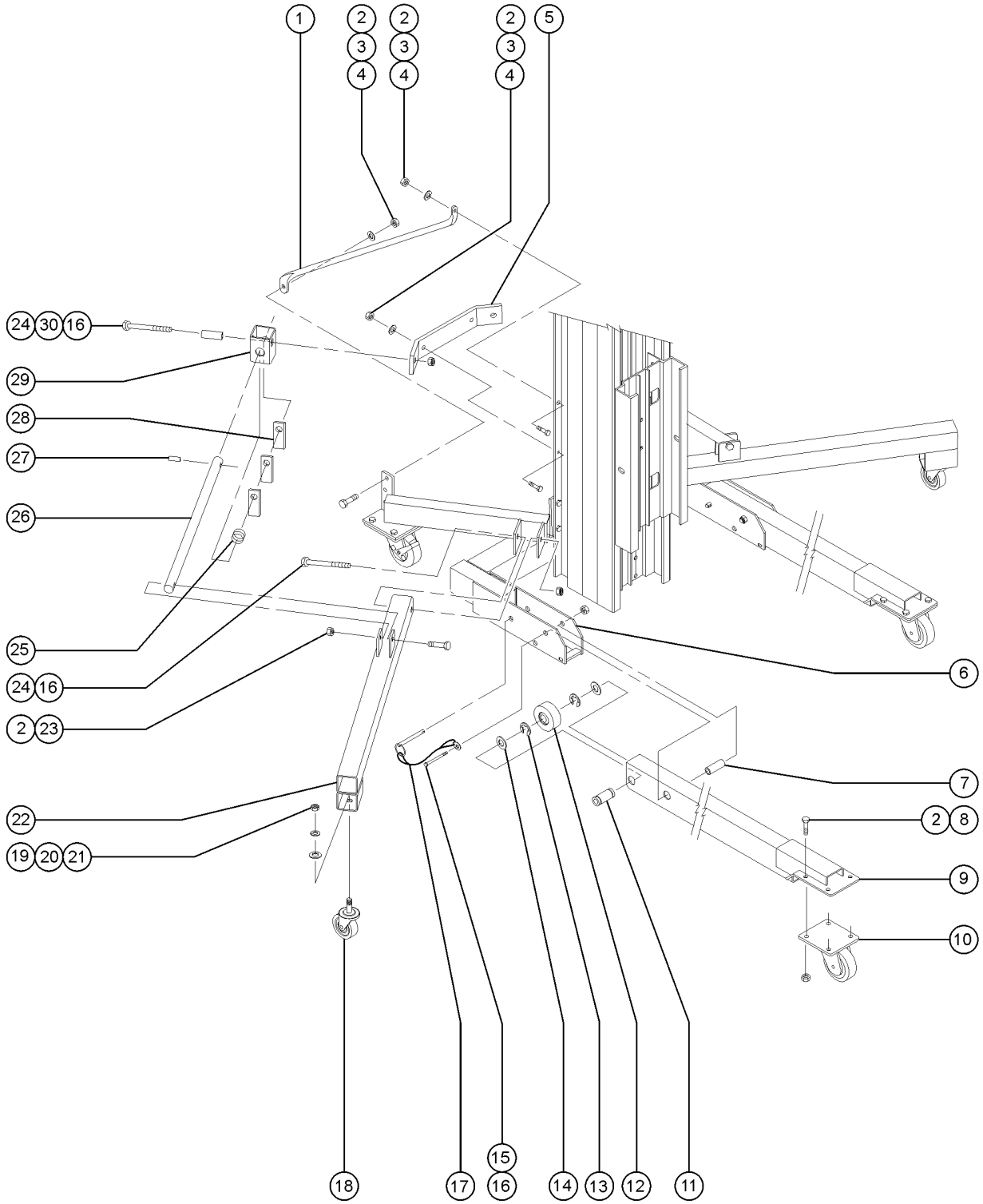
Item	Part No.	Description	Qty.
1		Ref. Columns refer to 304.1	
2	33148GT	KNOB,STRADDLE BASE SL2	2
3	33251GT	SPACER-STRADDLE BASE-3"	2
4	32531GT	WELDMENT,ARM STRADDLE RIGHT	1
5	21443GT	SHIM,.75 X.45 X.064	3
6	33658GT	SPRING,HOLDOWN SL2E	1
7	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
8	4828GT	NUT, NYLOCK, 3/8-16	
9	80176-SGT	BASE ASSY/STRADDLE, SLA-5	1
9B	80177-SGT	BASE ASSY-STRADDLE, SLA-10	
9C	80178-SGT	BASE ASSY-STRADDLE, SLA-15	
10	57740GT	CASTER,PL,SW LOCK, SB, 5 X 2	2
11	35408GT	NUT,SQUARE 3/8-16 NC, PLATED	
12	46683GT	BLOCK,RETAINING; SLA STRADLE	4
13	40255GT	WEDGE, MACHINED	2
14	33670GT	SKID PAD	2
15	8516GT	SCREW, HCC, 3/8-16 X 1.50	
16	6097GT	WASHER, FLAT, USS, 3/8", Y	8
17	28487GT	SCREW,BHHS,3/8-16 X 1	
18	32532GT	WELDMENT,ARM STRADDLE LEFT	1
19	58750GT	HOLD DOWN KIT W/DECAL SL SHORT SLA-5, SLA-10, SLA-15 (USA, Canada, Australia) (includes items 12 and 14)	
19B	107153GT	HLD DOWN KIT,SHORT SLA-5, SLA-10, SLA-15 (Asia, S. America, Europe) includes items 12 and 14	
20	12016GT	PIN, COTTER, .125 X .75	1
21	11890GT	GLIDE BUTTON,SIDE,GLL,.100 TK	1
22	48301GT	PIN,TOGGLE,.50 X 8.13***	1
23		Ref. Carriage refer to 304.1	

203.1 Base Components



Item	Part No.	Description	Qty.
	37481GT	SLA STABILIZER SET ASSY.SERV. includes items 2 - 5, 16, 18 and 22 - 30	
1	32883GT	STRUT,LH,SL2	1
1A	32884GT	STRUT,RH,SL2 shown	
2	4828GT	NUT, NYLOCK, 3/8-16	
3	6097GT	WASHER, FLAT, USS, 3/8", Y	
4	8516GT	SCREW, HCC, 3/8-16 X 1.50	
5	32502PGT	BRACKET, STAB.MOUNT,"BLUE"	1
6		Ref. Standard Base Assembly with Decals (refer to 201.1)	
7	32509GT	PIVOT TUBE SL2 LEG	2
8	6175GT	SCREW,HHC,3/8-16 X 1	
9	32879GT	WELDMENT,LEG,SL5/10	2
9A	32880GT	WELDMENT,LEG,SL15	
9B	32881GT	WELDMENT,LEG,SL20/25	
10	57736GT	CASTER,PL,SW, 4 X 2	2
11	32524GT	AXLE TUBE, SL2 LEG	2
12	57783GT	WHEEL,POLYOLEFIN,3.5X1.25,7/8	2
13	32499GT	E CLIP,.875 IN.SL LEG	4
14	33373GT	WASHER,SHIM,1.50 X .890 X .09	4
15	10598GT	SCREW,HHC,1/2-13 X 3	
16	6086GT	NUT,LP NYLOCK,1/2-13	
17	100309GT	ASSY,PIN & LANYARD***	2
18	57746GT	CASTER,POST,SW,3.5 (DARK GRAY)	2
19	6034GT	NUT,HEX,JAM,1/2-13	
20	6033GT	WASHER,LOCK,0.5"	
21	6095GT	WASHER,FLAT,USS,1/2",Y	
22	32882GT	WELD.,STABILIZER LEG SL2 BLUE	2
23	5224GT	SCREW,HHC,3/8-16 X 2	
24	6732GT	SCREW,HHC,1/2-13 X 3.25	

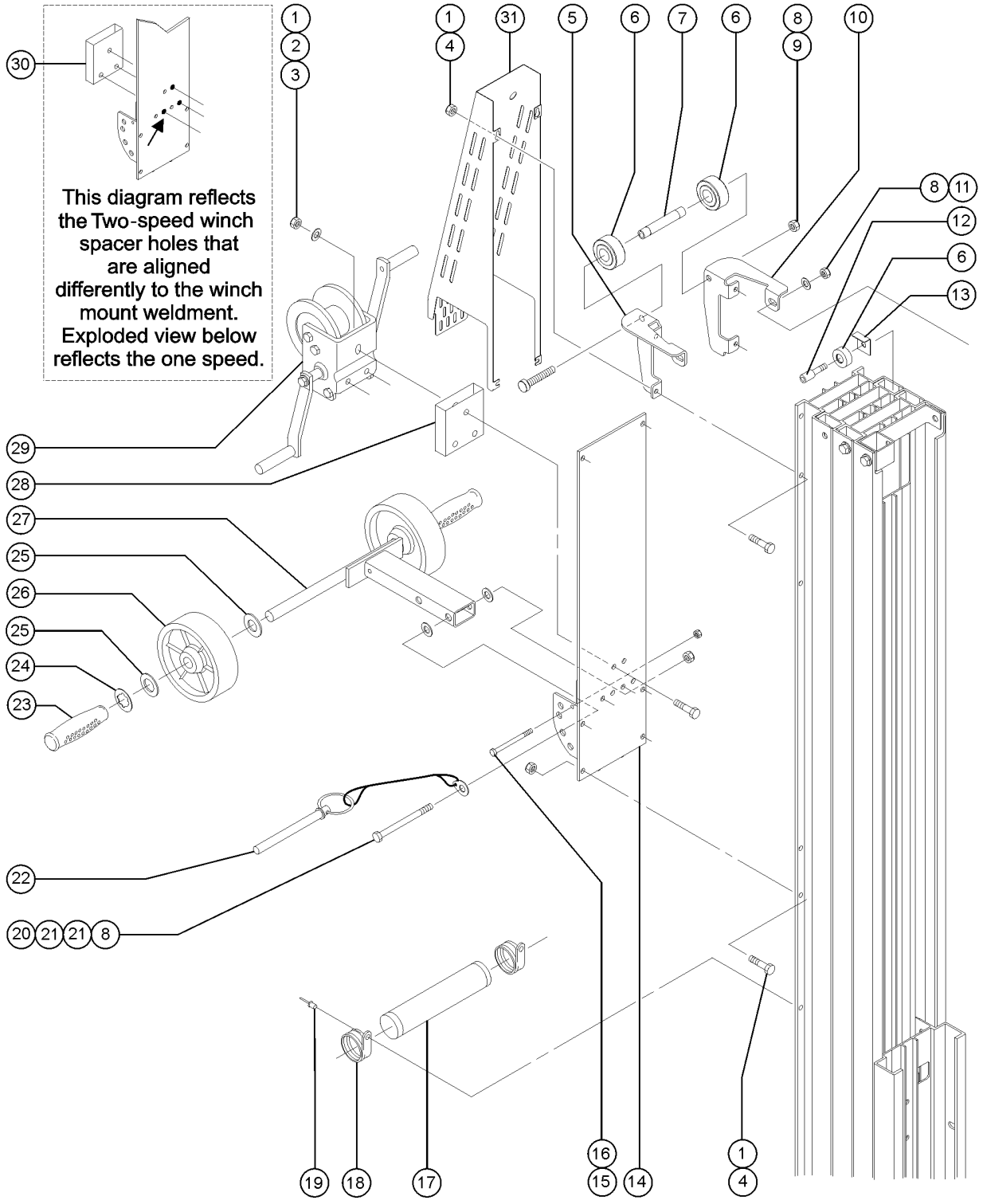
203.1 Base Components



203.1 Base Components

Item	*Part No.*	*Description*	*Qty.*
25	32519GT	SPRING,STABILIZER LATCH SL2	2
26	58094GT	STABILIZER STRUT,ASSY. includes item 27	2
27	11337GT	PIN,ROLL,.25 X 1.25	2
28	32577GT	LATCH PLATE,STABILIZER SL2	6
29	32578PGT	CLAMP TUBE,STABILIZER BLUE	2
30	32576GT	PIVOT TUBE,STABILIZER	2

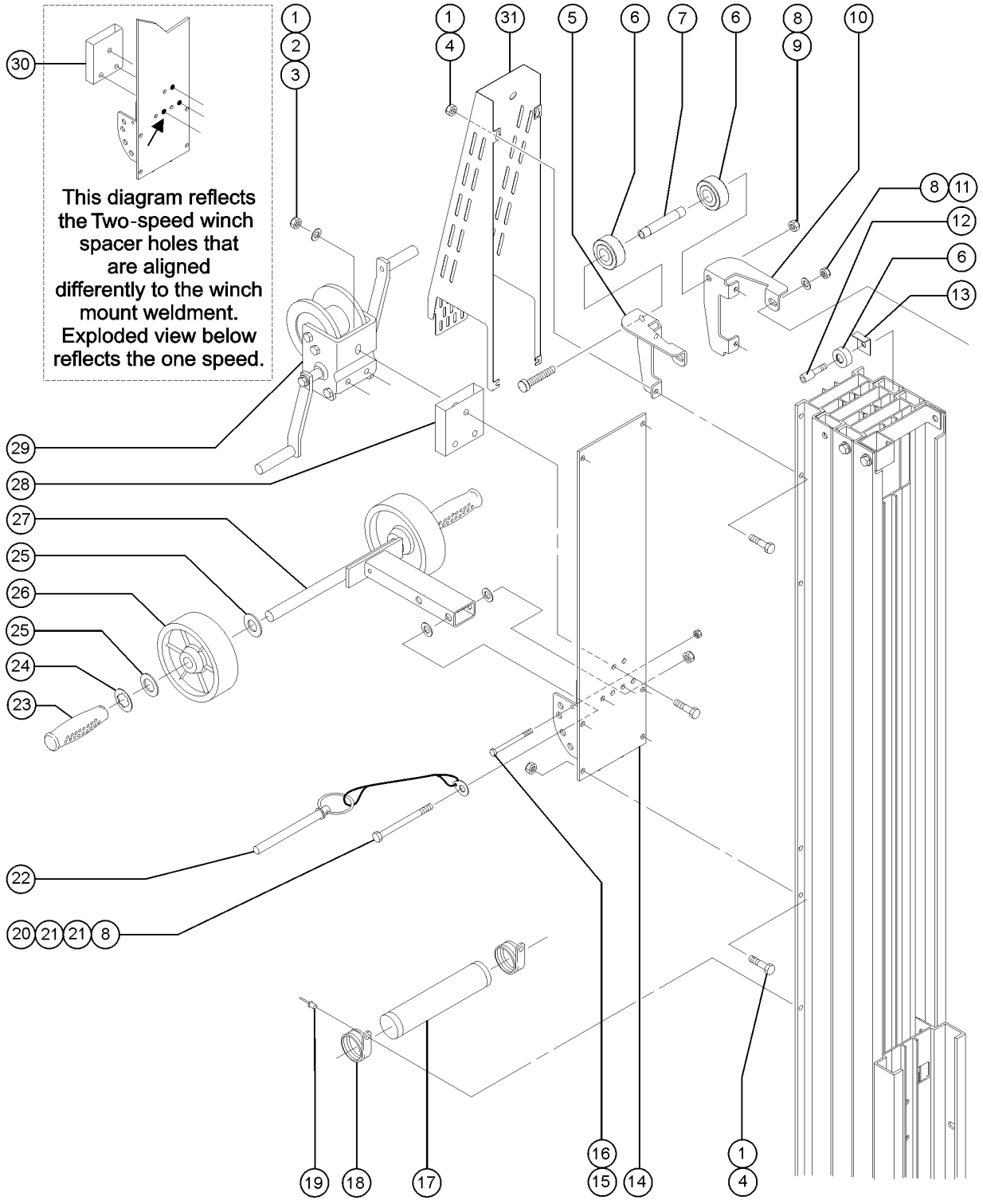
301.1 Mast Components, View 1



301.1 Mast Components, View 1

Item	Part No.	Description	Qty.
1	1257075GT	NUT, NYLOCK,3/8-16,GR8, ZINC	11
2	6097GT	WASHER, FLAT, USS, 3/8", Y (one speed winch)	
2A	6097GT	WASHER, FLAT, USS, 3/8", Y (two speed winch)	
3	6326GT	SCREW,HHC,3/8-16 X 3 SLA-5, SLA-10	
3A	6175GT	SCREW,HHC,3/8-16 X 1 SLA-15, SLA-20, SLA-25	
4	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
5	109577GT	MAST STIFFENER,RT,BLUE	1
6	32473GT	WHEEL,ROLLER,NYLATRON,1.75	4
7	33843GT	SPACER,MAST STIFFENER	1
8	1257074GT	NUT, NYLOCK, 1/2-13, GR8, ZINC	3
9	13005GT	SCREW,HHC,1/2-13 X 6,GRD.8	1
10	109578GT	MAST STIFFENER,LT,BLUE	1
11	6095GT	WASHER,FLAT,USS,1/2",Y (to SN SLA05-30639)	
11A	109560GT	WASHER,NYLON, .51X.75X.125 (from SN SLA05-30640)	
12	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC	2
13	32474GT	GUARD,ROLLER, SL2,	2
14	80162GT	WINCH MOUNT W/DECAL (SLA) USA, Canadian and Australian models	1
14A	107155GT	WINCH MOUNT W/ SYMBOL DECAL Asia, S. America and European models	
15	12343GT	SCREW,HHC,1/4-20 X 3	
16	6091GT	NUT, NYLOCK, 1/4-20	
17	6600GT	INSTRUCT.TUBE W/CAPS-1.75 X 12	1
17-	31822GT	CAP,INSTRUCTION TUBE (RED)	
18	6653GT	CLAMP, 1.88, #30 X 1/4, RUB CUSH	2
19	7265GT	RIVET,STEEL,P, .25 X .375	2
20	6732GT	SCREW,HHC,1/2-13 X 3.25	
21	11978GT	WASHER,FLAT,NYLON.515X.88X.093	
22	100309GT	ASSY,PIN & LANYARD***	1
23	6587GT	HANDLE GRIP, RUBBER	2

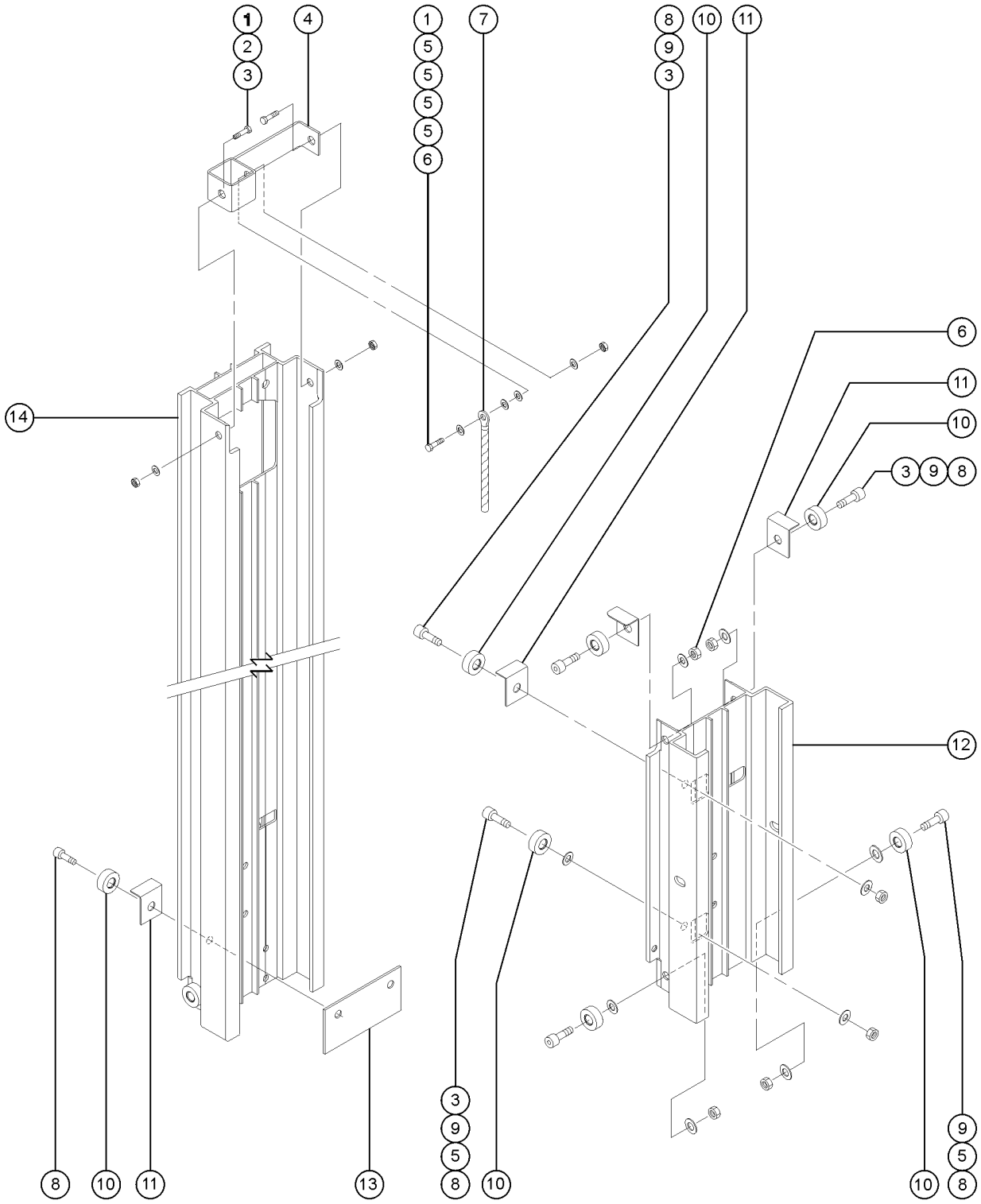
301.1 Mast Components, View 1



301.1 Mast Components, View 1

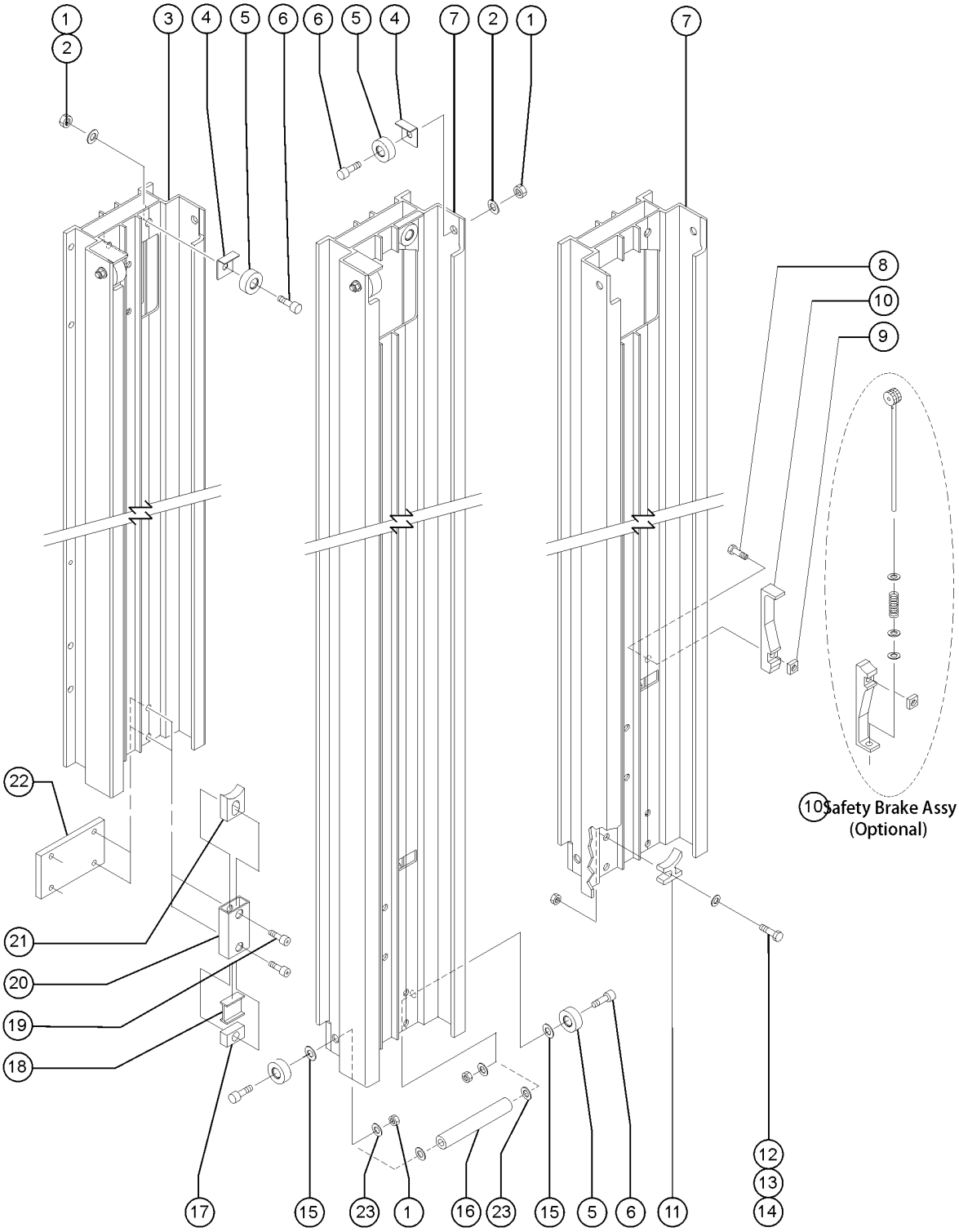
Item	Part No.	Description	Qty.
24	33385GT	WASHER,PUSH ON .75 SHAFT	2
25	6564GT	WASHER, SHIM,.765 X 1.312 X .093	4
26	57788GT	WHEEL,POLY,6X2, 3/4**	2
26-	37202GT	BUSHING,3/4ODX2.44LGX.5ID	
27	33540GT	LOADING WHEEL ASSY ST/SL USA, Canadian and Australian models; includes items 24 - 27	1
27A	107156GT	LOADING WHEEL ASSY W DECAL Asia, S. America and European models; includes items 24 - 27. If needed, order decal 97546 separately. Refer to Section 100.	
28	80435GT	WINCH SPACER,1 SPEED SLA, BLUE SLA-5, SLA-10	
29		Ref. Winch Assembly (refer to 305.1 or 306.1)	
30	49991GT	WINCH SPACER, 2 SPEED SLC,GRAY SLA-5, SLA-10	1
31	124819GT	KIT,CBL GRD,W/WRD DCALS,SLA Australian models; assembly with word decals; from SN SLA08-43561	1

302.1 Mast Components, View 2



302.1 Mast Components, View 2

Item	Part No.	Description	Qty.
1	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5	
2	6095GT	WASHER,FLAT,USS,1/2",Y (to SN SLA-30639)	
2A	109560GT	WASHER,NYLON, .51X.75X.125 (from SN SLA-30640)	
3	1257074GT	NUT, NYLOCK, 1/2-13, GR8, ZINC	
4	80987GT	KIT, CABLE ANCHOR BRK, SLC/ST*	1
5	6052GT	WASHER,SHIM,.5 X .875 X .063	7
6	6086GT	NUT,LP NYLOCK,1/2-13	
7		Ref. Cable Assembly (refer to 304.1)	
8	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC	8
9	13066GT	WASHER,FLAT,.5 HARDENED	
10	32473GT	WHEEL,ROLLER,NYLATRON,1.75	8
11	32474GT	GUARD,ROLLER, SL2,	5
12		Ref. Carriage (refer to 304.1)	
13	57016GT	PLATE,DOUBLER,SL MAST	1
14		Ref. Number 1 Column (refer to 304.1)	

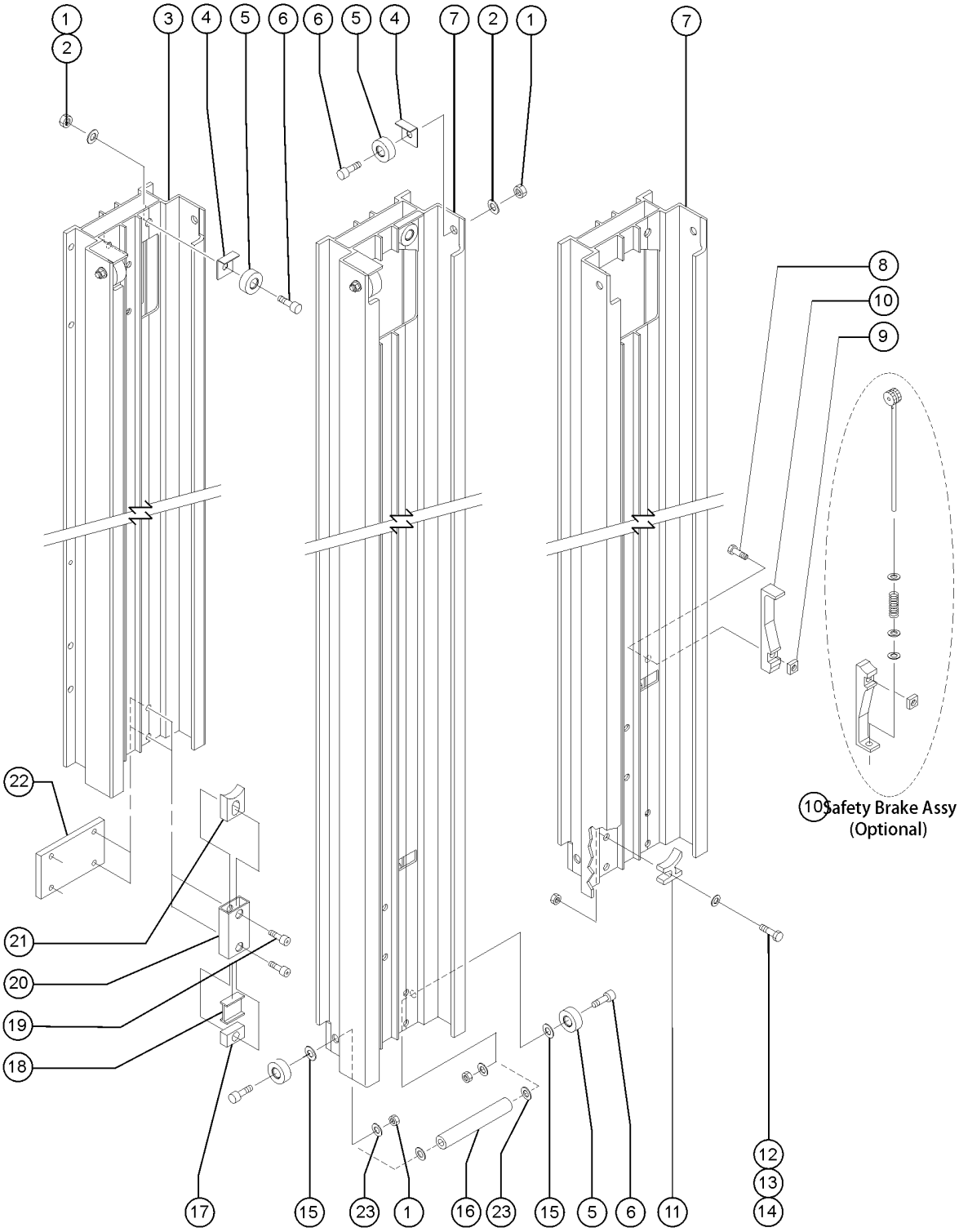


SLA Figure 303.1
Mast Components - View 3

303.1 Mast Components, View 3

Item	Part No.	Description	Qty.
1	1257074GT	NUT, NYLOCK, 1/2-13, GR8, ZINC SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 models	
2	6095GT	WASHER,FLAT,USS,1/2",Y SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 (to SN SLA05-30639)	
2A	109560GT	WASHER,NYLON, .51X.75X.125 SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 (from SN SLA05-30640)	
3		Ref. Number 1 Column (refer to 304.1)	
4	32474GT	GUARD,ROLLER, SL2, SLA-5	3
4A	32474GT	GUARD,ROLLER, SL2, SLA-10	7
4B	32474GT	GUARD,ROLLER, SL2, SLA-15	12
4C	32474GT	GUARD,ROLLER, SL2, SLA-20	17
4D	32474GT	GUARD,ROLLER, SL2, SLA-25	22
5	32473GT	WHEEL,ROLLER,NYLATRON,1.75 SLA-5	3
5A	32473GT	WHEEL,ROLLER,NYLATRON,1.75 SLA-10	9
5B	32473GT	WHEEL,ROLLER,NYLATRON,1.75 SLA-15	14
5C	32473GT	WHEEL,ROLLER,NYLATRON,1.75 SLA-20	19
5D	32473GT	WHEEL,ROLLER,NYLATRON,1.75 SLA-25	24
6	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC SLA-5	3
6A	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC SLA-10	9
6B	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC SLA-15	14
6C	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC SLA-20	19
6D	32475GT	BOLT-ROLLER,1/2-13X1.84 ZINC SLA-25	24
7		Ref. Number 2 Column (refer to 304.1)	
8	35463GT	SCREW,FHS,3/8-16 X 1.5 SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 models	
9	35408GT	NUT,SQUARE 3/8-16 NC, PLATED SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 models	
10	35443GT	UP STOP SLA-5 (for models without safety brake)	1
10A	35443GT	UP STOP SLA-10 (for models without safety brake)	2
10B	35443GT	UP STOP SLA-15 (for models without safety brake)	3
10C	35443GT	UP STOP SLA-20 (for models without safety brake)	4
10D	35443GT	UP STOP SLA-25 (for models without safety brake)	5
10E	35101GT	SAFETY BRAKE ASSY(SQ.NUT)SL2** SLA-15) (if equipped) (includes items 8 and 9)	2

303.1 Mast Components, View 3

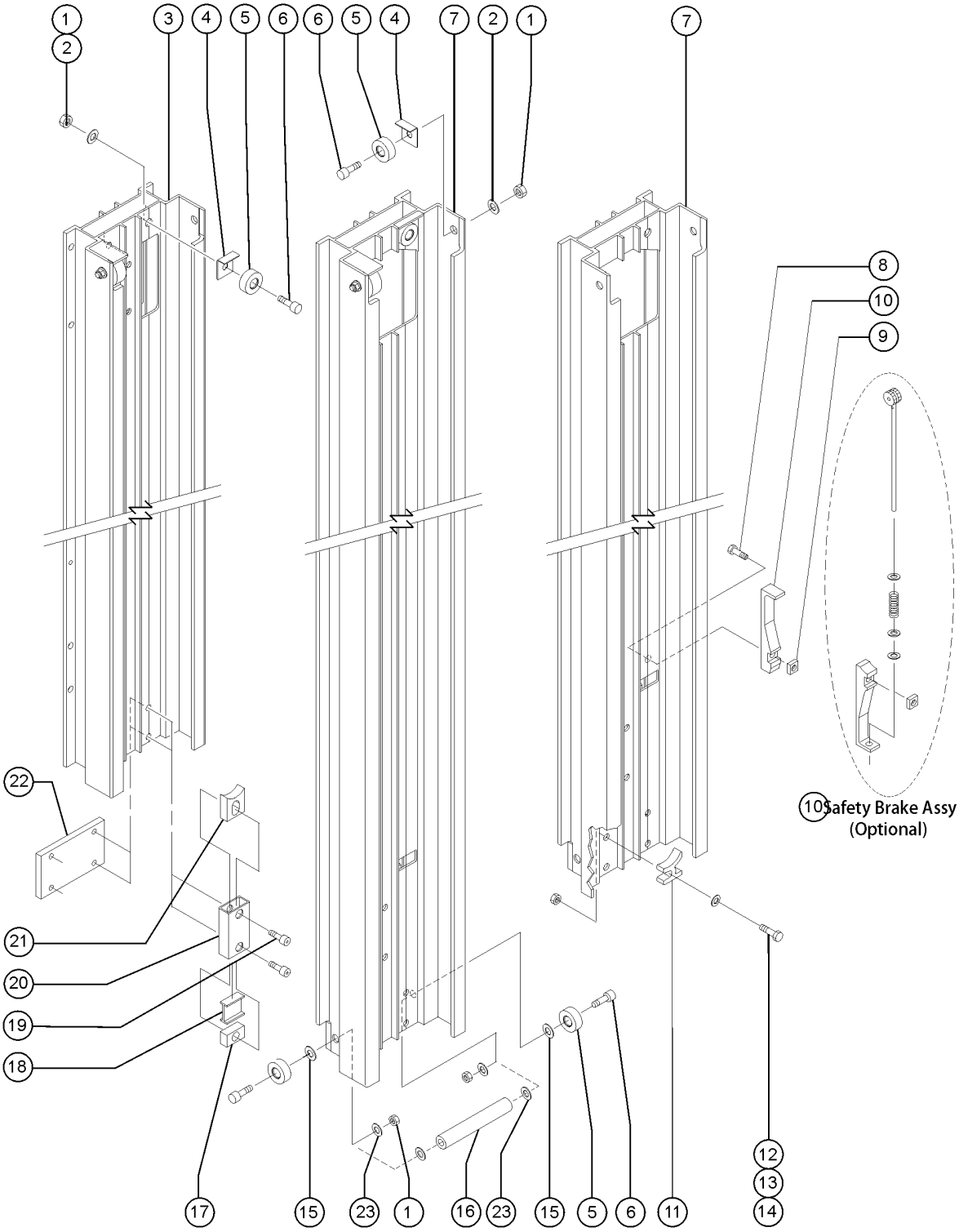


SLA Figure 303.1
Mast Components - View 3

303.1 Mast Components, View 3

Item	Part No.	Description	Qty.
10F	35101GT	SAFETY BRAKE ASSY(SQ.NUT)SL2** SLA-20, SLA-25 (if equipped) (includes items 8 and 9)	3
11	32522GT	DOWN STOP	1
12	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
13	12013GT	SHIM,.375 X .063	1
14	1257075GT	NUT, NYLOCK,3/8-16,GR8, ZINC	
15	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-5, SLA-10, SLA-15, SLA-20 and SLA-25 models	
16	33811GT	COUPLER BAR ASSEMBLY,SLA&C,ST2	1
17	57019GT	BLOCK,END,DOWNSTOP SLA-10	2
17A	57019GT	BLOCK,END,DOWNSTOP SLA-15	4
17B	57019GT	BLOCK,END,DOWNSTOP SLA-20	6
17C	57019GT	BLOCK,END,DOWNSTOP SLA-25	8
18	57022GT	BUMPER,RUBBER,DOWNSTOP SLA-10	2
18A	57022GT	BUMPER,RUBBER,DOWNSTOP SLA-15	4
18B	57022GT	BUMPER,RUBBER,DOWNSTOP SLA-20	6
18C	57022GT	BUMPER,RUBBER,DOWNSTOP SLA-25	8
19	57023GT	BOLT,SHOULDER,3/8-16 1.417 LNG SLA-10, SLA-15, SLA-20 and SLA-25 models	
20	57021GT	TUBE,DOWNSTOP SLA-10	2
20A	57021GT	TUBE,DOWNSTOP SLA-15	4
20B	57021GT	TUBE,DOWNSTOP SLA-20	6
20C	57021GT	TUBE,DOWNSTOP SLA-25	8
21	57018GT	BLOCK,PLUNGER,DOWNSTOP SLA-10	2
21A	57018GT	BLOCK,PLUNGER,DOWNSTOP SLA-15	4
21B	57018GT	BLOCK,PLUNGER,DOWNSTOP SLA-20	6
21C	57018GT	BLOCK,PLUNGER,DOWNSTOP SLA-25	8
22	57024GT	PLATE,DOUBLER,DOWNSTOP SLA-10	1
22A	57024GT	PLATE,DOUBLER,DOWNSTOP SLA-15	2
22B	57024GT	PLATE,DOUBLER,DOWNSTOP SLA-20	3
22C	57024GT	PLATE,DOUBLER,DOWNSTOP SLA-25	4

303.1 Mast Components, View 3

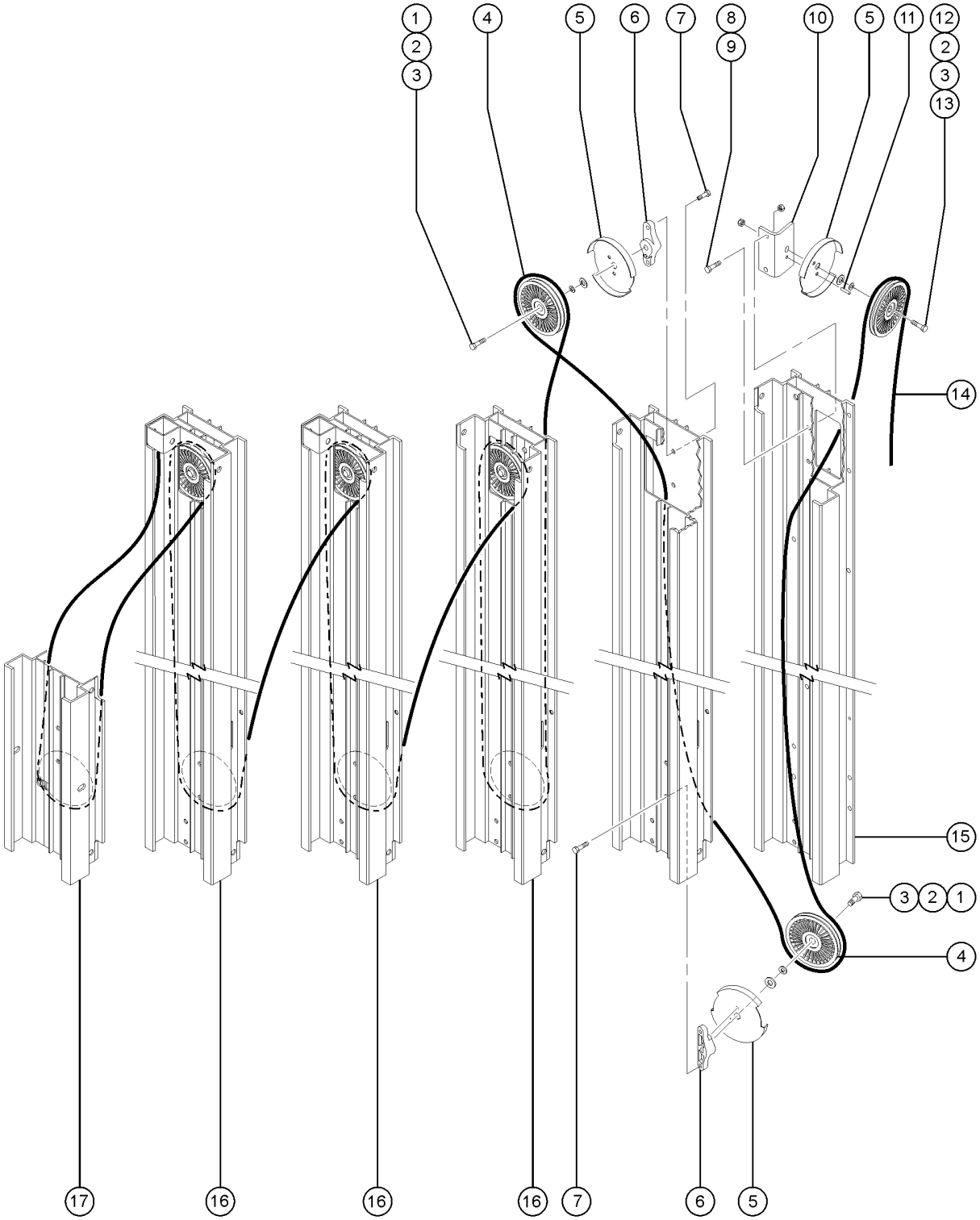


SLA Figure 303.1
Mast Components - View 3

303.1 Mast Components, View 3

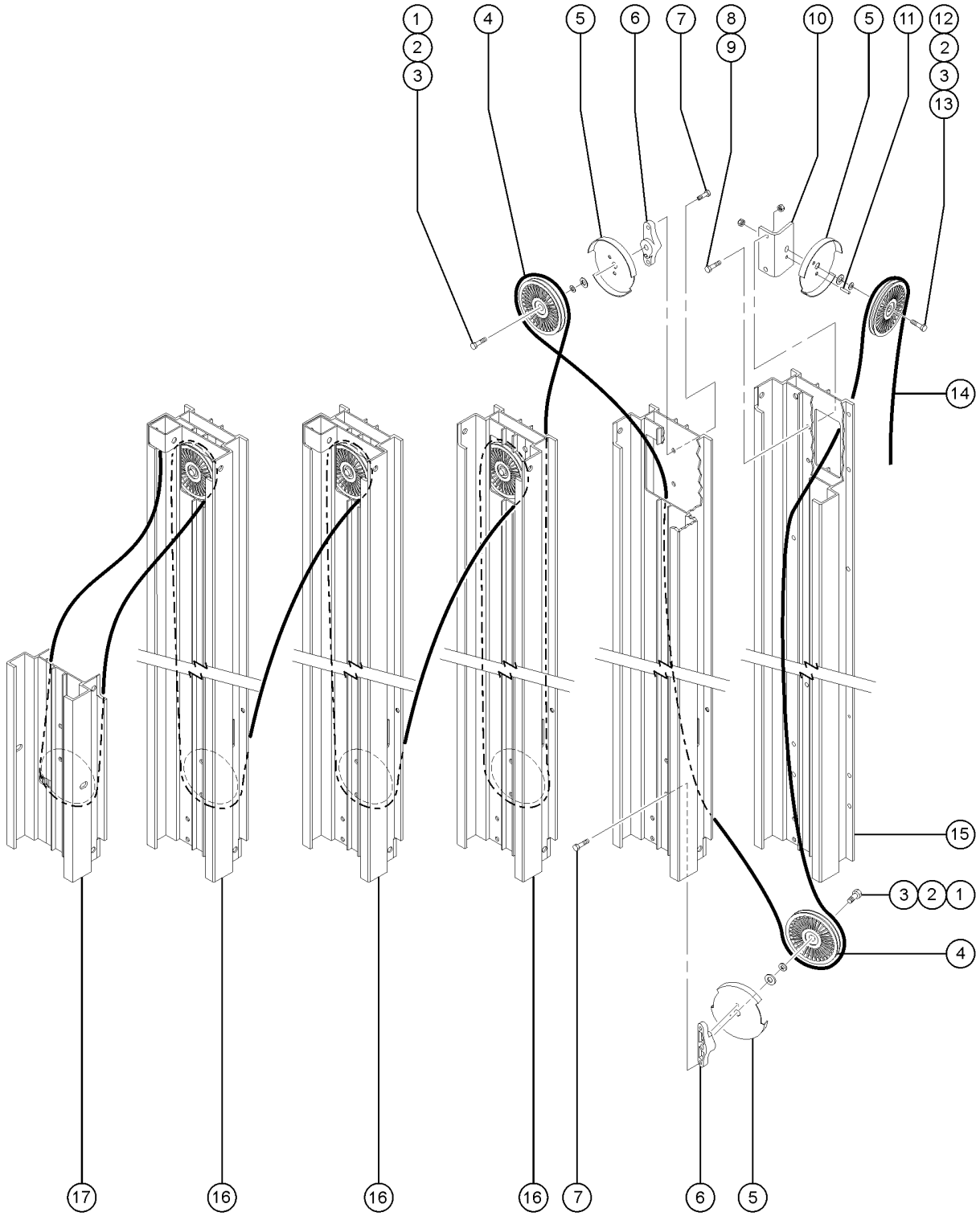
Item	*Part No.*	*Description*	*Qty.*
23	13066GT	WASHER,FLAT,.5 HARDENED	

304.1 Columns, Pulleys and Cables (to SN SLA15-56961)



Item	Part No.	Description	Qty.
-	1293207GT	PULLEY KIT,SERVICE,SLA5/SLC6 SLA-5 from SLA04-25259 to SLA16-64899	
-	1293208GT	PULLEY KIT,SERVICE,SLA10/SLC12 SLA-10 from SLA04-25259 to SLA16-64899	
-	1293209GT	PULLEY KIT,SERVICE,SLA15/SLC18 SLA-15 from SLA04-25259 to SLA16-64899	
-	1293210GT	PULLEY KIT,SERVICE,SLA20/SLC24 SLA-20 from SLA04-25259 to SLA16-64899	
-	1293211GT	PULLEY KIT,SERVICE,SLA25 SLA-25 from SLA04-25259 to SLA16-64899	
1	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 SLA-5	1
1A	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 SLA-10	3
1B	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 SLA-15	5
1C	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 SLA-20	7
1D	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 SLA-25	9
2	37038GT	WASHER,FLAT,.5X .125,HARDENED* SLA-5	2
2A	37038GT	WASHER,FLAT,.5X .125,HARDENED* SLA-10	4
2B	37038GT	WASHER,FLAT,.5X .125,HARDENED* SLA-15	6
2C	37038GT	WASHER,FLAT,.5X .125,HARDENED* SLA-20	8
2D	37038GT	WASHER,FLAT,.5X .125,HARDENED* SLA-25	10
3	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-5	2
3A	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-10	4
3B	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-15	6
3C	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-20	8
3D	6052GT	WASHER,SHIM,.5 X .875 X .063 SLA-25	10
4	32469GT	PULLEY W/BEARING,ALUMINUM*** SLA-5; replaced 49999 plastic pulley	2
4A	32469GT	PULLEY W/BEARING,ALUMINUM*** SLA-10; replaced 49999 plastic pulley	4
4B	32469GT	PULLEY W/BEARING,ALUMINUM*** SLA-15; replaced 49999 plastic pulley	6
4C	32469GT	PULLEY W/BEARING,ALUMINUM*** SLA-20; replaced 49999 plastic pulley	8
4D	32469GT	PULLEY W/BEARING,ALUMINUM*** SLA-25; replaced 49999 plastic pulley	10
5	80680GT	GUARD, CABLE SLA-5	2
5A	80680GT	GUARD, CABLE SLA-10	4
5B	80680GT	GUARD, CABLE SLA-15	6

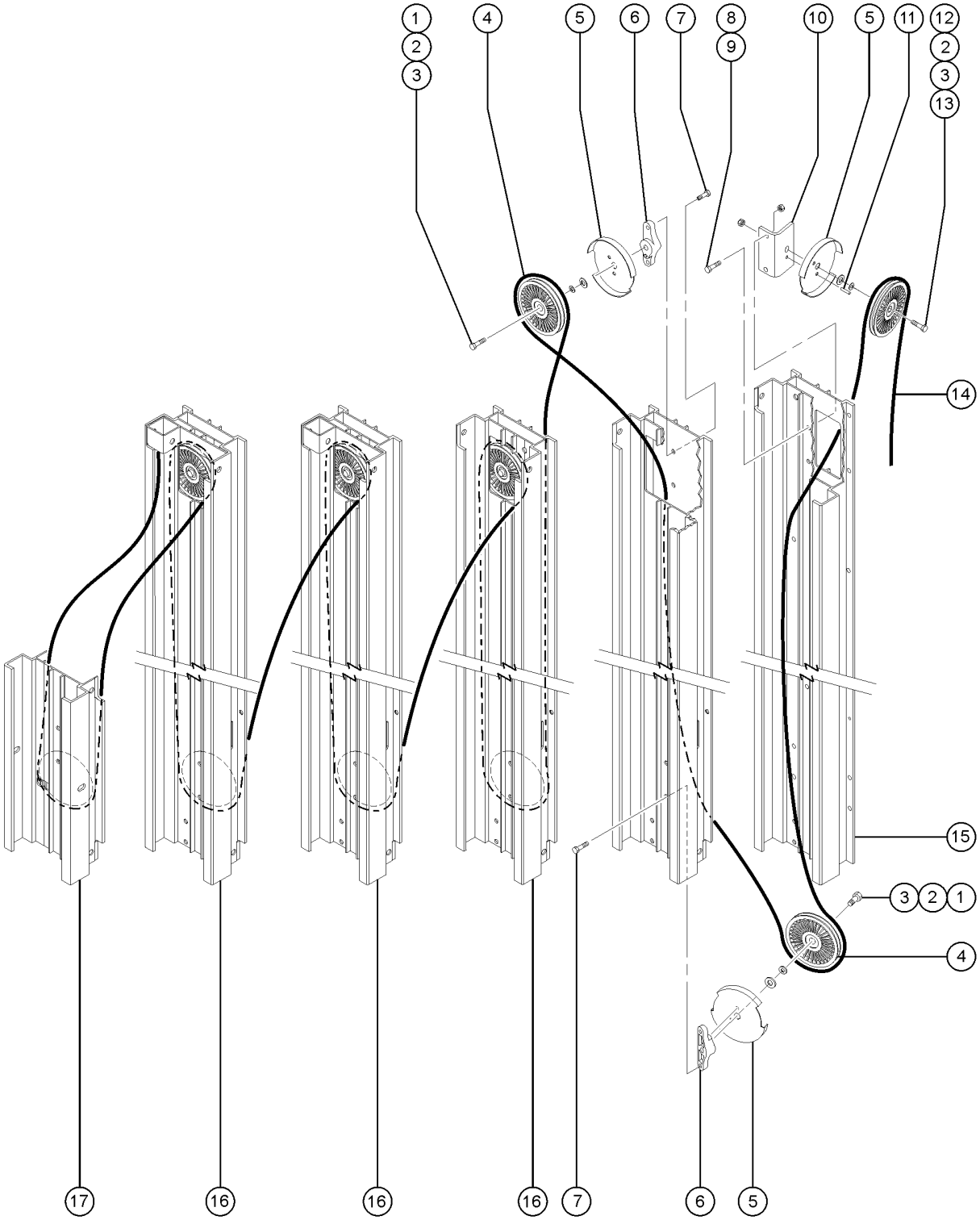
304.1 Columns, Pulleys and Cables (to SN SLA15-56961)



304.1 Columns, Pulleys and Cables (to SN SLA15-56961)

Item	Part No.	Description	Qty.
5C	80680GT	GUARD, CABLE SLA-20	8
5D	80680GT	GUARD, CABLE SLA-25	10
6	32470GT	PULLEY MOUNT , SL-2 SLA-5	1
6A	32470GT	PULLEY MOUNT , SL-2 SLA-10	3
6B	32470GT	PULLEY MOUNT , SL-2 SLA-15	5
6C	32470GT	PULLEY MOUNT , SL-2 SLA-20	7
6D	32470GT	PULLEY MOUNT , SL-2 SLA-25	9
7	8255GT	SCREW,HHC,3/8-16 X .75 SLA-5	2
7A	8255GT	SCREW,HHC,3/8-16 X .75 SLA-10	6
7B	8255GT	SCREW,HHC,3/8-16 X .75 SLA-15	10
7C	8255GT	SCREW,HHC,3/8-16 X .75 SLA-20	14
7D	8255GT	SCREW,HHC,3/8-16 X .75 SLA-25	20
8	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
9	4828GT	NUT, NYLOCK, 3/8-16	
10	33700GT	PULLEY MOUNT,#1 COLUMN,GRY,SLC	1
11	32483GT	PIN,ROLL,.25 X .50	1
12	8177GT	SCREW,HHC,1/2-13 X 1.5	
13	6198GT	NUT, NYLOCK, 1/2-13	
14	6443GT	CABLE ASSEMBLY-M.5** SLA-5; Does Not Include Cable Replacement Coupler	1
14A	6444GT	CABLE ASSY SLA/MNM 7/32" 360" SLA-10; Does Not Include Cable Replacement Coupler	
14B	32903GT	CABLE ASSY SL15 507" 7/32" *** SLA-15; Does Not Include Cable Replacement Coupler	
14C	32904GT	CABLE ASSY,SL/ST20 669" 7/32" SLA-20; Does Not Include Cable Replacement Coupler	
14D	32905GT	CABLE ASSY,SL/ST25 813" 7/32"* SLA-25; Does Not Include Cable Replacement Coupler	
14E-	12402GT	CABLE REPLACEMENT COUPLER Sold Separately	
14F-	52701GT	VIDEO,NTSC,SLA,CABLING PROCDR Sold Separately	
15	57032-SGT	COLUMN#1,SL ADVANTAGE SERV SLA-5 (from SN 5599-3746)	1
15A	57032-SGT	COLUMN#1,SL ADVANTAGE SERV SLA-10 (from SN 5599-3361)	1
15B	57032-SGT	COLUMN#1,SL ADVANTAGE SERV SLA-15 (from SN 5599-3362)	1

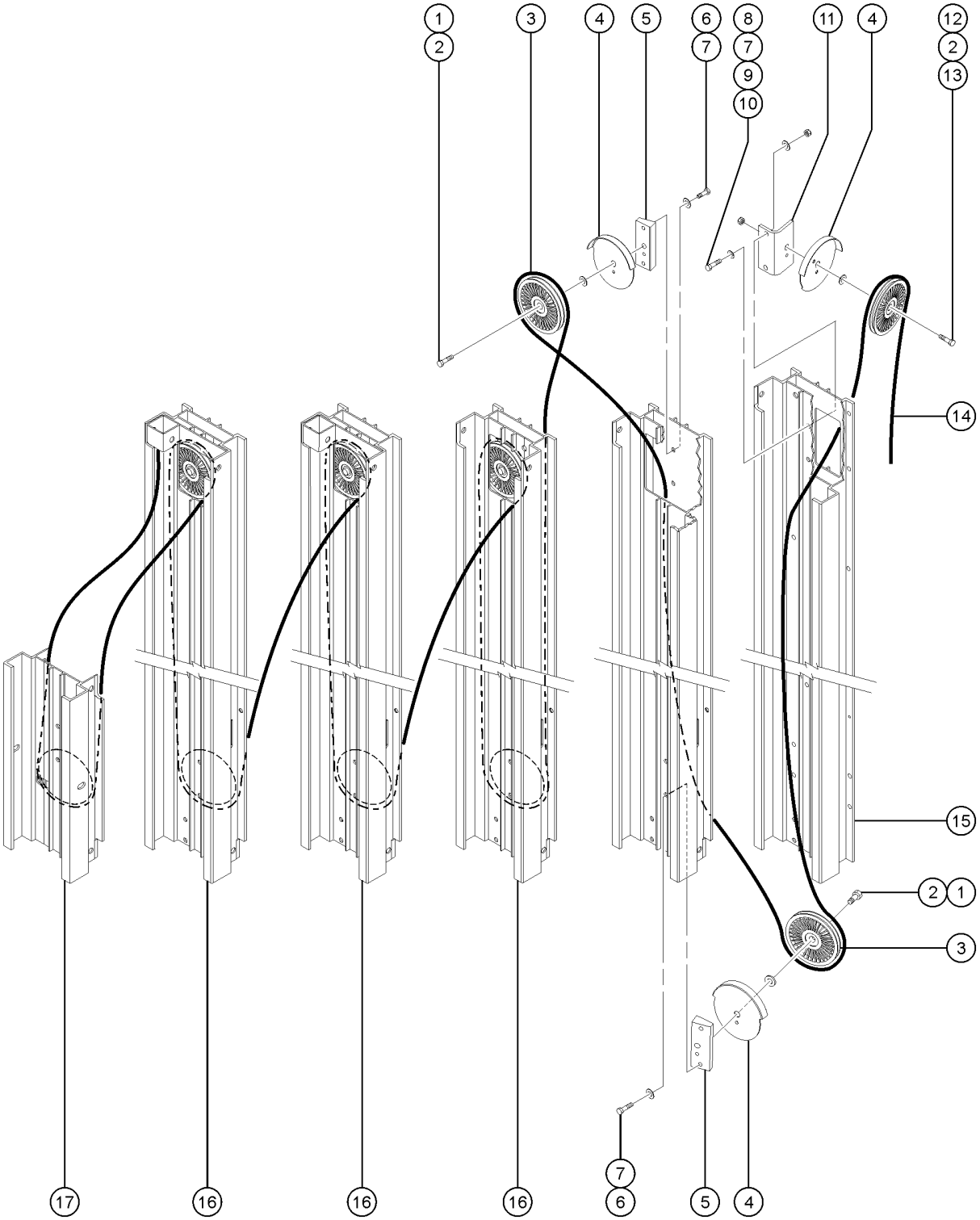
304.1 Columns, Pulleys and Cables (to SN SLA15-56961)



304.1 Columns, Pulleys and Cables (to SN SLA15-56961)

Item	*Part No.*	*Description*	*Qty.*
15C	57032-SGT	COLUMN#1,SL ADVANTAGE SERV SLA-20 (from SN 5599-3405)	1
15D	57032-SGT	COLUMN#1,SL ADVANTAGE SERV SLA-25 (from SN 5599-3828)	1
16	57033-SGT	COLUMN#2,SL ADVANTAGE SERV SLA-10 (from SN 5599-3361)	1
16A	57033-SGT	COLUMN#2,SL ADVANTAGE SERV SLA-15 (from SN 5599-3362)	1
16B	57033-SGT	COLUMN#2,SL ADVANTAGE SERV SLA-20 (from SN 5599-3405)	1
16C	57033-SGT	COLUMN#2,SL ADVANTAGE SERV SLA-25 (from SN 5599-3828)	1
17	57034GT	CARRIAGE,SL ADVANTAGE(5,10,15) SLA-5 (from SN 5599-3746)	1
17A	57034GT	CARRIAGE,SL ADVANTAGE(5,10,15) SLA-10 (from SN 5599-3361)	1
17B	57034GT	CARRIAGE,SL ADVANTAGE(5,10,15) SLA-15 (from SN 5599-3362)	1
17C	57035GT	CARRIAGE,SL ADVANTAGE(20,25) SLA-20 (from SN 5599-3405)	1
17D	57035GT	CARRIAGE,SL ADVANTAGE(20,25) SLA-25 (from SN 5599-3828)	1

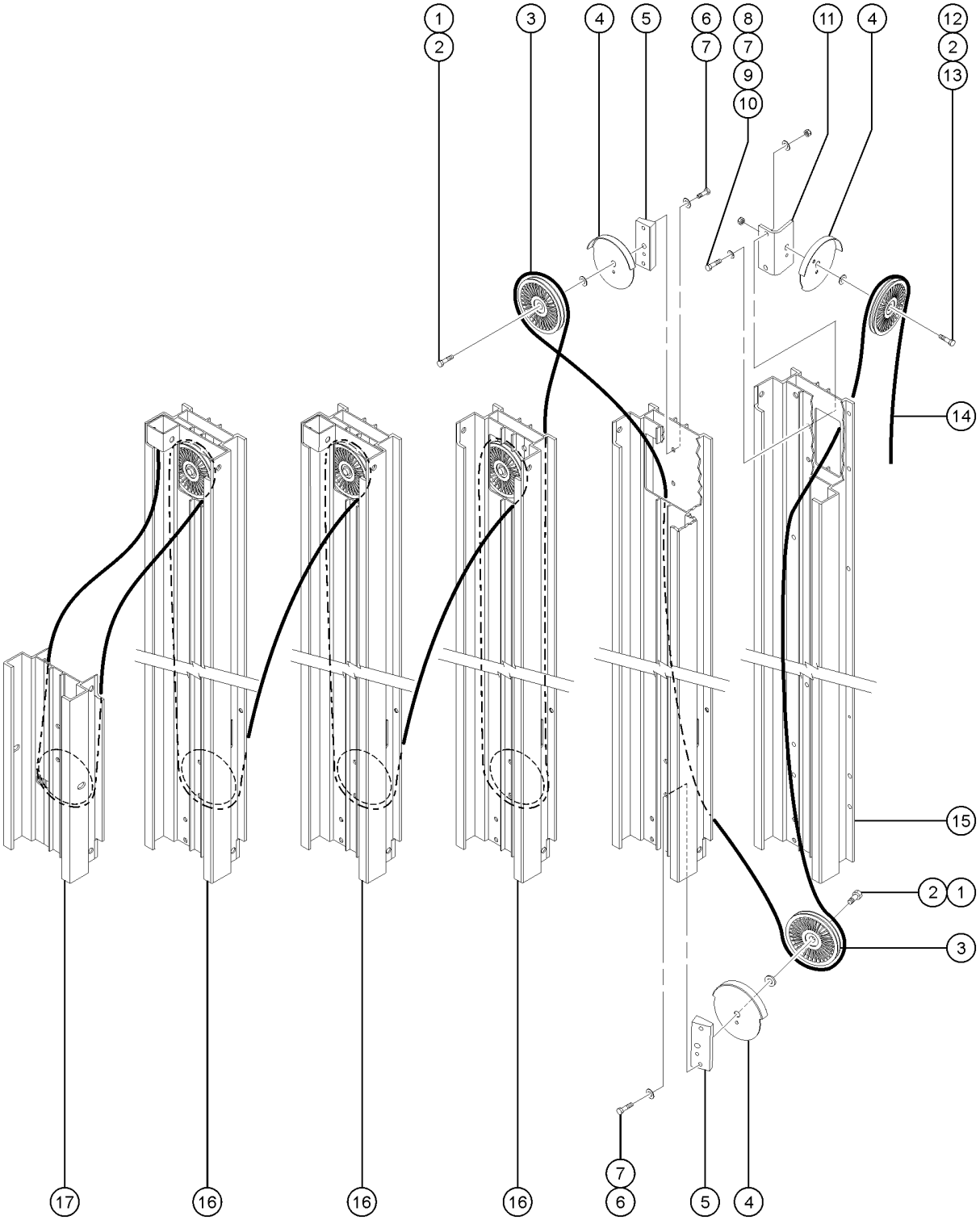
304.2 Columns, Pulleys and Cables (from SN SLA15-56962)



304.2 Columns, Pulleys and Cables (from SN SLA15-56962)

Item	Part No.	Description	Qty.
1	10597GT	SCREW,HHC,1/2-13 X 1.25 GR5 (quantity depends on height of unit)	
2	1257466GT	WASHER, FLAT, SAE, .5,GRADE 9 (quantity depends on height of unit)	
3A	1254648GT	PULLEY, 6203 (SLA-5)	2
3B	1254648GT	PULLEY, 6203 (SLA-10)	4
3C	1254648GT	PULLEY, 6203 (SLA-15)	6
3D	1254648GT	PULLEY, 6203 (SLA-20)	8
3E	1254648GT	PULLEY, 6203 (SLA-25)	10
4A	1254649GT	COVER,PULLEY, 6203 (SLA-5)	2
4B	1254649GT	COVER,PULLEY, 6203 (SLA-10)	4
4C	1254649GT	COVER,PULLEY, 6203 (SLA-15)	6
4D	1254649GT	COVER,PULLEY, 6203 (SLA-20)	8
4E	1254649GT	COVER,PULLEY, 6203 (SLA-25)	10
5A	1251619GT	MOUNT, PULLEY, INNER, 6203 (SLA-5)	2
5B	1251619GT	MOUNT, PULLEY, INNER, 6203 (SLA-10)	4
5C	1251619GT	MOUNT, PULLEY, INNER, 6203 (SLA-15)	6
5D	1251619GT	MOUNT, PULLEY, INNER, 6203 (SLA-20)	8
5E	1251619GT	MOUNT, PULLEY, INNER, 6203 (SLA-25)	10
6	8255GT	SCREW,HHC,3/8-16 X .75	
7	5397GT	WASHER, FLAT, USS, 5/16-18	
8	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
9	6097GT	WASHER, FLAT, USS, 3/8", Y	
10	1257075GT	NUT, NYLOCK,3/8-16,GR8, ZINC	
11	1256135GT	MOUNT, PULLEY, FIRST, 6203, BL	1
12	22788GT	SCREW,HHC,1/2-13 X 1.75	
13	1257074GT	NUT, NYLOCK, 1/2-13, GR8, ZINC	
14A	52701GT	VIDEO,NTSC,SLA,CABLING PROCDR (Sold Separately)	
14A-	12402GT	CABLE REPLACEMENT COUPLER (Sold Separately)	
14B	6443GT	CABLE ASSEMBLY-M.5** SLA-5; Does Not Include Cable Replacement Coupler	1

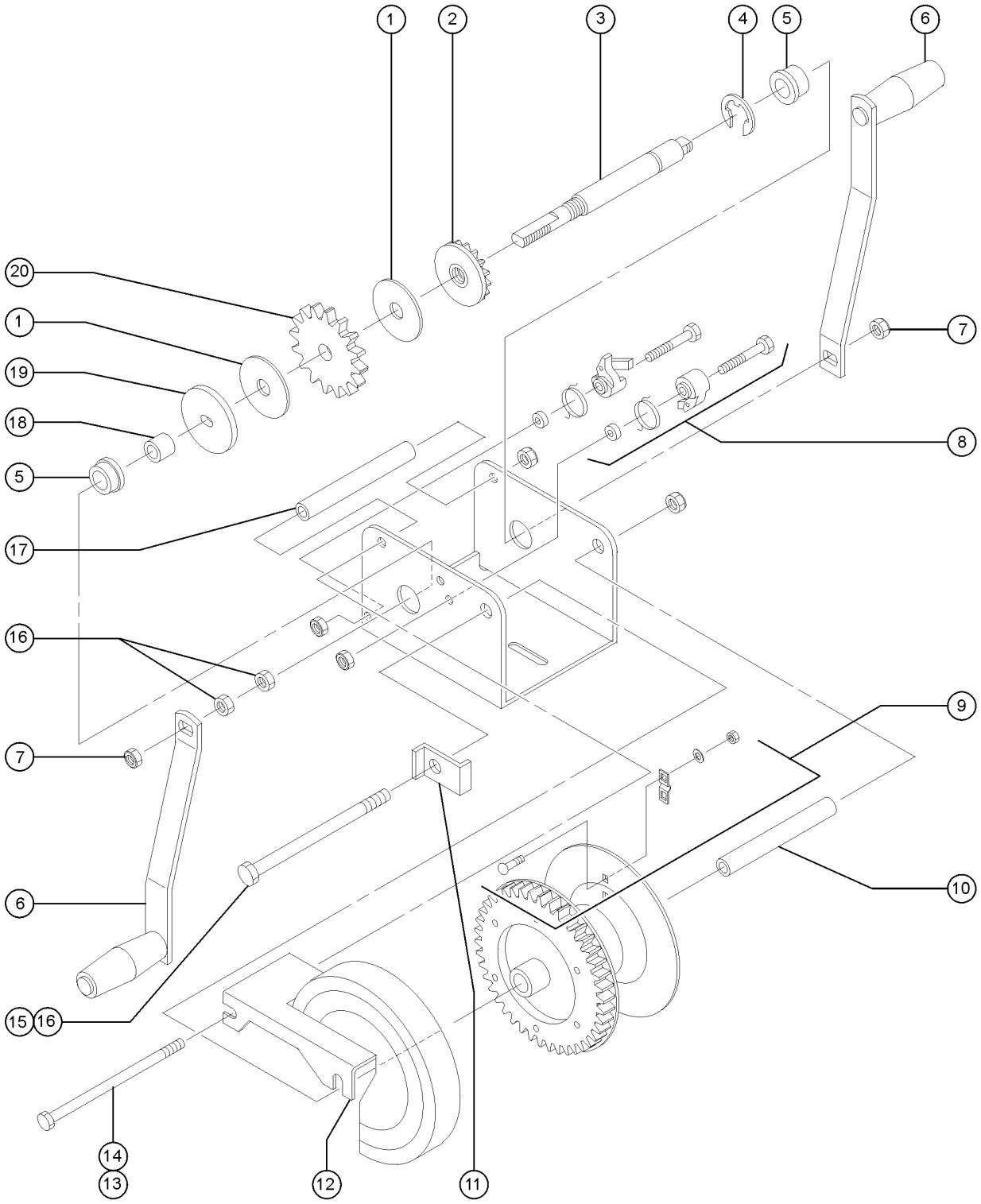
304.2 Columns, Pulleys and Cables (from SN SLA15-56962)



304.2 Columns, Pulleys and Cables (from SN SLA15-56962)

Item	Part No.	Description	Qty.
14C	6444GT	CABLE ASSY SLA/MNM 7/32" 360" ..... SLA-10; Does Not Include Cable Replacement Coupler	1
14D	32903GT	CABLE ASSY SL15 507" 7/32" *** ..... SLA-15; Does Not Include Cable Replacement Coupler	1
14E	32904GT	CABLE ASSY,SL/ST20 669" 7/32" ..... SLA-20; Does Not Include Cable Replacement Coupler	1
14F	32905GT	CABLE ASSY,SL/ST25 813" 7/32"* ..... SLA-25; Does Not Include Cable Replacement Coupler	1
15	57032-SGT	COLUMN#1,SL ADVANTAGE SERV	1
16	57033-SGT	COLUMN#2,SL ADVANTAGE SERV ..... (quantity depends on height of unit)	
17	57034GT	CARRIAGE,SL ADVANTAGE(5,10,15)	1

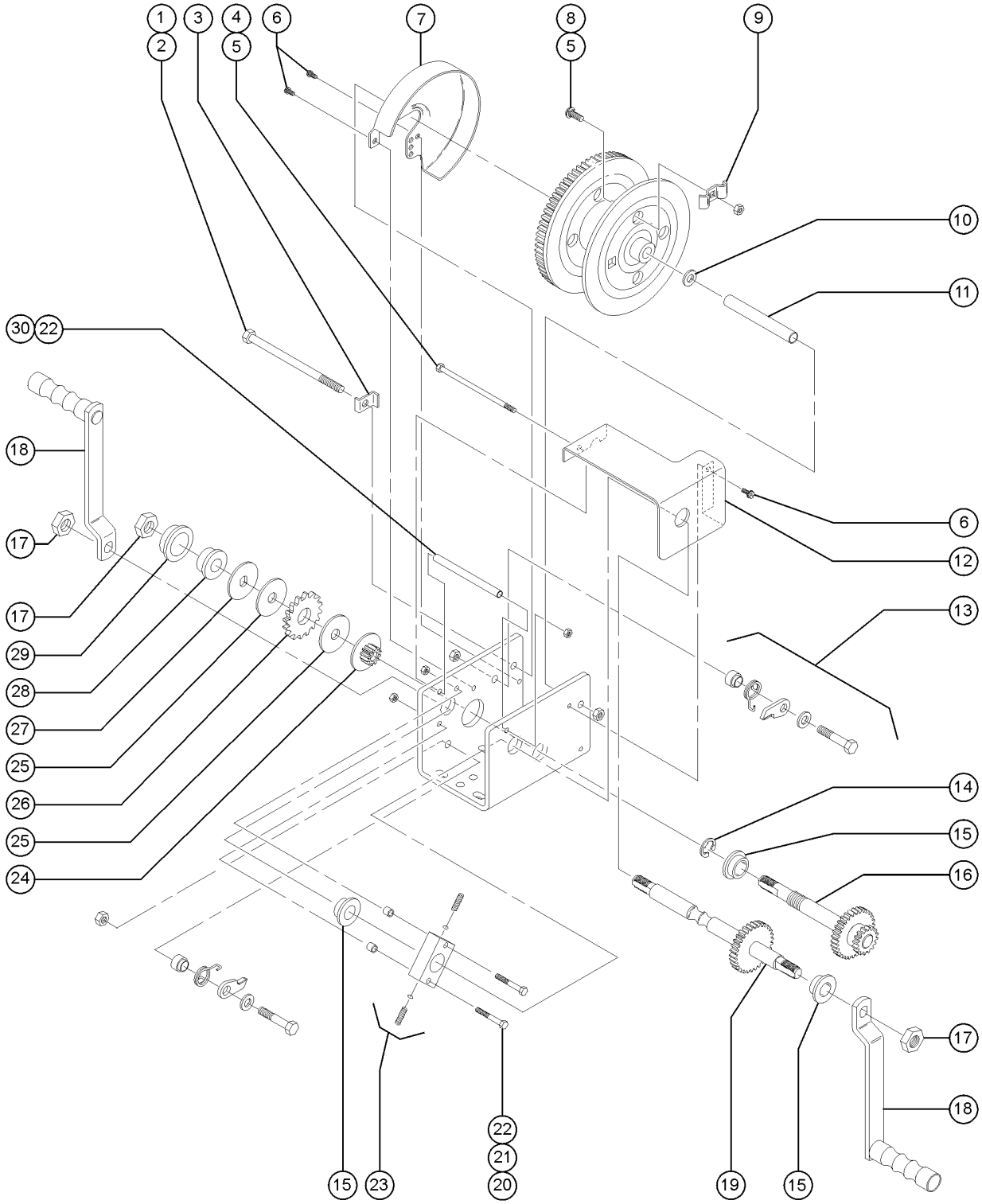
305.1 Winch Components, One-speed



305.1 Winch Components, One-speed

Item	Part No.	Description	Qty.
A-		SERVICE KIT,PINION SHAFT-K1550 (1256081) (component no longer available)	
C-	1256083GT	SVC KIT, FRICTION DISC K/KX includes qty 2 of item 1	
D-	32945GT	WINCH,W/DECAL 1SPEED SL/ST USA, Canada and Australia models (word decals)(handle not included)	
E-	107157GT	1 SPD WINCH ASSY W/ SYM DECAL Asia, S. America and European models	
1		BRAKE DISK,.5 BORE,K-1550 (7571) (component no longer available)	2
2		PINION GEAR AND DISC K-1550 (7590) (component no longer available)	1
3		SHAFT,PINION (32891) (component no longer available)	1
4		RETAINING RING (6200) (component no longer available)	1
5		BUSHING, SMALL PINION, FULTON (6199) (component no longer available)	2
6	33143GT	WINCH HANDLE 6" STD. SLA-5	2
6A	33144GT	WINCH HANDLE 8" STD.** SLA-10, SLA-15, SLA-20, SLA-25	
7	6086GT	NUT,LP NYLOCK,1/2-13	
8	40458GT	RATCHET PAWL KIT	1
9	6190GT	CABLE KEEP.KIT (BRACKET TYPE)*	1
10	6184GT	SPACER, DRUM BOLT, K-1550	1
11		WINCH BRACKET, DRUM BOLT LOCK (31946) (not sold separately)	1
12	6770GT	WINCH GEAR COVERS, K-1500	1
13	7256GT	SCREW,HHC,5/16-18 X 6 GRD.2	
14	6782GT	NUT, NYLOCK, 5/16-18	
15	6185GT	BOLT, DRUM SPACER	1
16	6034GT	NUT,HEX,JAM,1/2-13	
17		FRAME SPACER,K-1550 (7584) (component no longer available)	1
18		SPACER,PINION SHAFT (32890) (component no longer available)	1
19		WINCH PINION PLATE, K-1550 (7591) (component no longer available)	1
20		RATCHET GEAR,K-1550 1/2" I.D. (6777) (component no longer available)	1

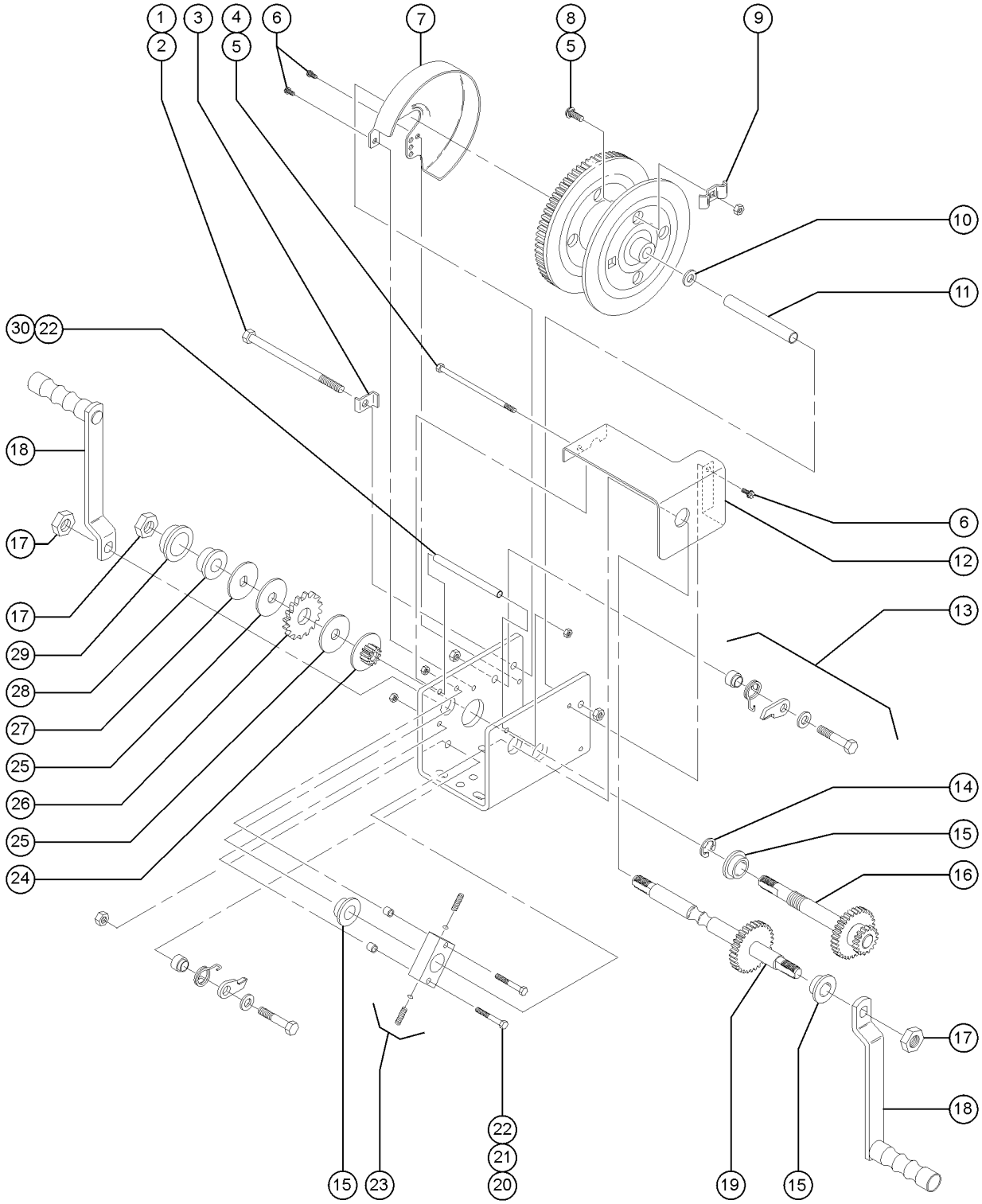
306.1 Winch Components, Two-speed



306.1 Winch Components, Two-speed

Item	Part No.	Description	Qty.
	32946GT	WINCH W/DECAL,2 SPEED*** USA, Canada and Australia models (word decals)	
	107158GT	2 SPD WINCH ASSY W/ SYM DECAL Asia, S. America and European models	
	40130GT	CABLE KEEPER KIT (33090) includes items 5, 8 and 9	
1	78037GT	SCREW,HHC,3/8-16 X 5.5	
2	4828GT	NUT, NYLOCK, 3/8-16	
3	80145GT	LOCK-BOLT, REEL (80056)	1
4	80146GT	SCREW,HHC,1/4-20 X 5.25(80056)	
5	6091GT	NUT, NYLOCK, 1/4-20	
6	80147GT	SCREW-THRD FORM,HH-SLT, 1/2"	
7	80148GT	COVER - REEL (80056)	1
8	80149GT	BOLT,CARRIAGE,1/4-20 X .5,G2	
9	37065GT	CABLE KEEPER, DLB800	1
10	80150GT	WASHER-FLAT, 1/2" (80056)	
11	40113GT	REEL SPACER	1
12	80151GT	COVER-GEAR (80056)	1
13	40117GT	RATCHET PAWL KIT, (33090)	1
13-	8516GT	SCREW, HCC, 3/8-16 X 1.50	
13-	5397GT	WASHER, FLAT, USS, 5/16-18	
13-	80154GT	PAWL-RATCHET (80056)	
13-	80153GT	SPRING-RATCHET (80056)	
13-	80152GT	SPACER-RATCHET (80056)	
13-	4828GT	NUT, NYLOCK, 3/8-16	
14	40116GT	E-RING, 3/4	1
15	40126GT	BEARING, SINTERED IRON, 3/4	
16	80155GT	SHAFT ASSY,INTERMED. (80056)	1
17	38028GT	NUT,LP NYLOCK,5/8-11	
18	40125GT	HANDLE ASSY., 8-INCH, OFFSET	2
19	72264GT	SHAFT ASSY, PRIMARY	1

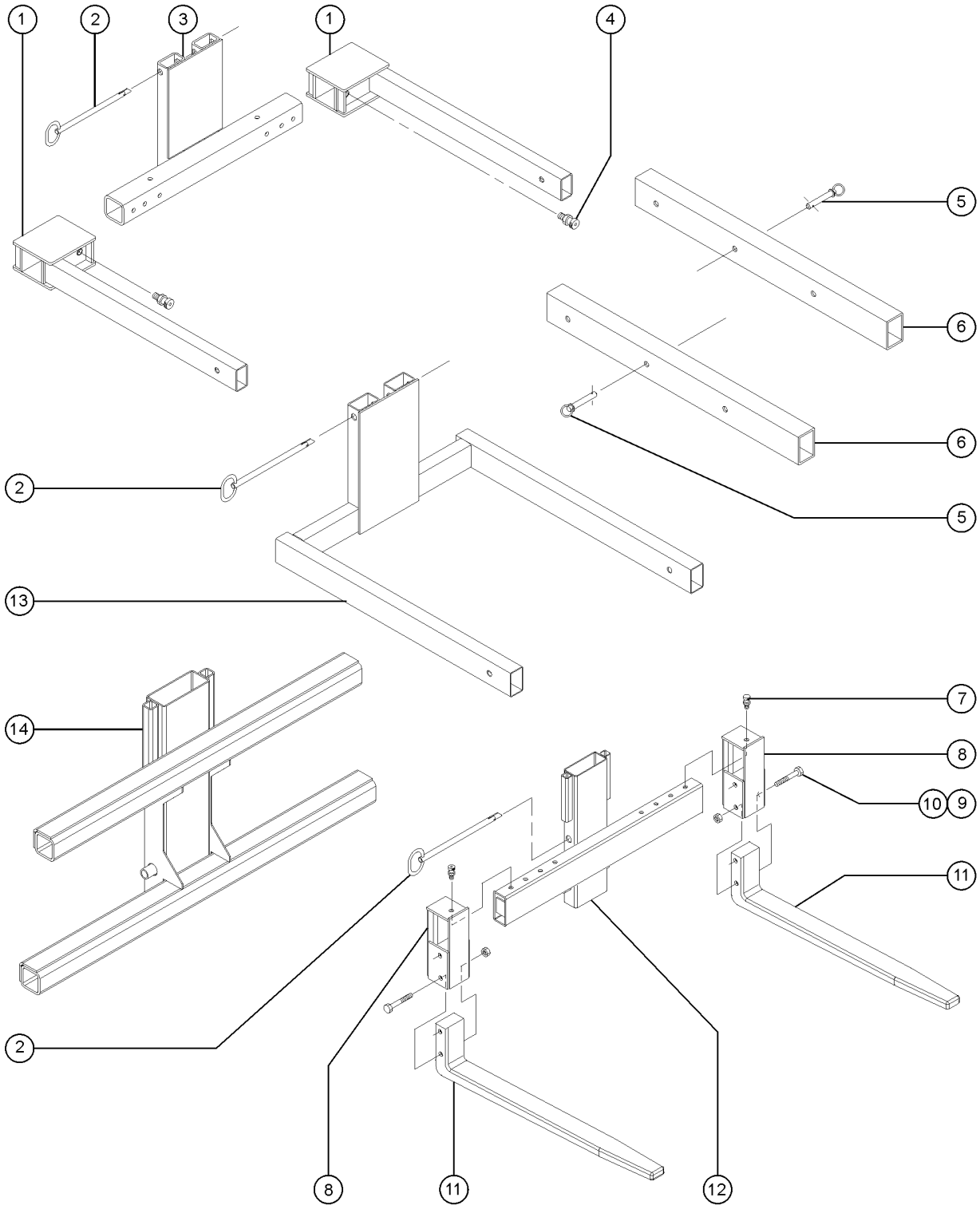
306.1 Winch Components, Two-speed



306.1 Winch Components, Two-speed

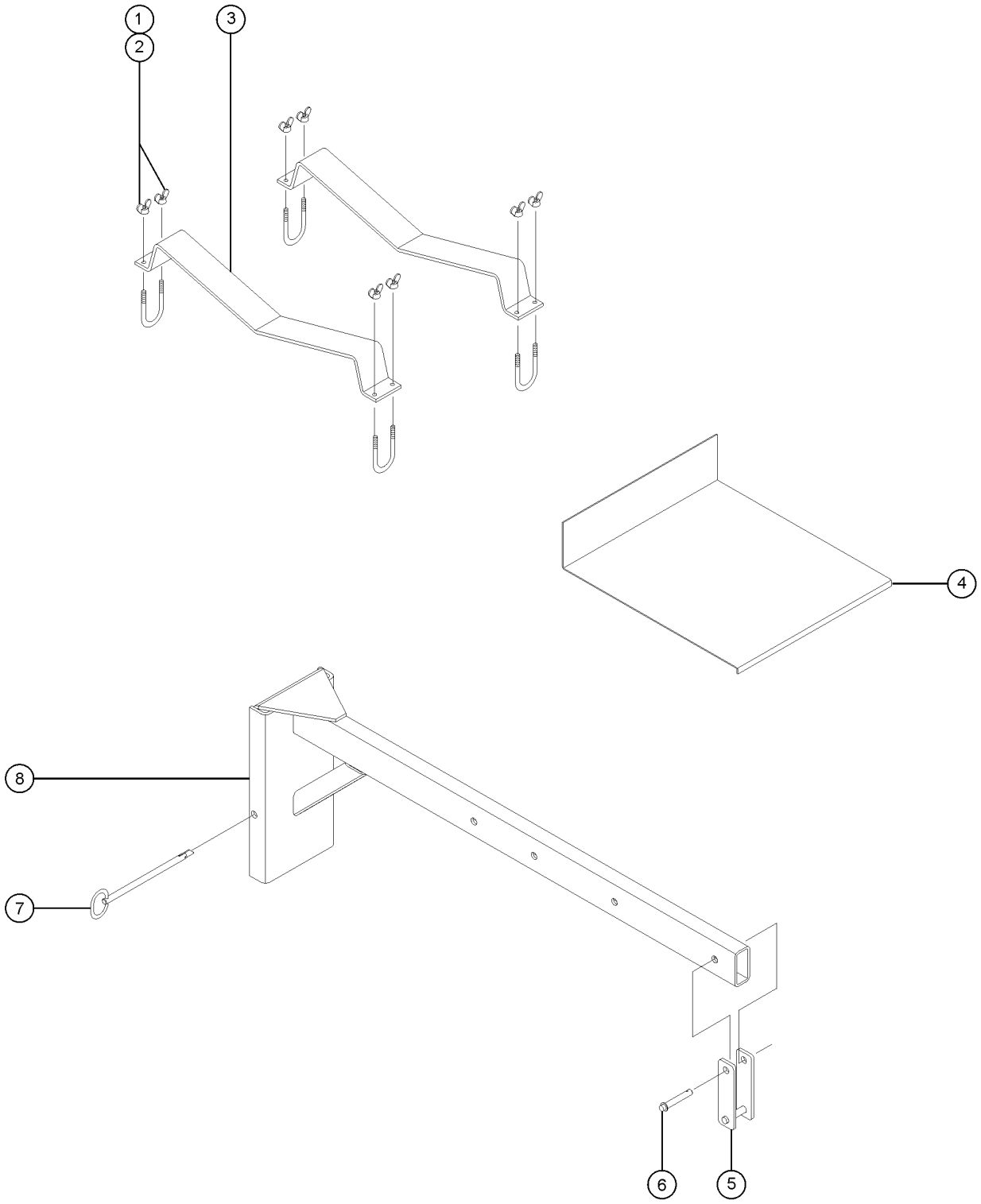
Item	Part No.	Description	Qty.
20	6145GT	SCREW, HHC, 1/4-20 X 1.5	
21	40115GT	BRAKE SPRING SPACER	2
22	6889GT	NUT,LP NYLOCK,1/4-20	
23	40127GT	DETENT BLOCK ASSY	1
23-	40509GT	DETENT SPRING	2
23-	40510GT	DETENT BALL	2
23-	80156GT	BLOCK-DETENT (80056)	1
24	80157GT	GEAR-PINION (80056) replaced by 1325912GT	1
24B	1325912GT	PINION GEAR,MACHINED (80056)	1
25	37061GT	BRAKE FACE,DLB800	2
26	37062GT	RATCHET GEAR, DLB800	1
27	40122GT	WASHER,DOUBLE D.	1
28	40123GT	SPACER	1
29	85182GT	SINTERED IRON BEARING,1-1/4**	1
30	40128GT	BASE SPACER	1

401.1 Forks



Item	Part No.	Description	Qty.
	32564-SGT	SL ADJUSTABLE FORK ASSEMBLY USA, Canadian and Australian models; includes Items1- 4	
	107161GT	ADJUST. FORK ASSY W/ SYM DECAL Asia, S. America and European models; includes Items 1- 4	
	32566-SGT	5'10'15 FLAT FORK ASSY for SL-5, SL-10 and SL-15 only (includes items 2, 7-12)	
1	32548-SGT	WELDMENT,ARM ADJ. FORK-"BLUE"	2
2	48301GT	PIN,TOGGLE,.50 X 8.13***	3
3	32908GT	CARRIER,FORK,ADJ.W/DECAL,SL2 USA, Canadian and Australian models	1
3A	107162GT	ADJUST. CARRIER ASSY W/ DECALS Asia, S. America and European models	
4	33674GT	PIN,LOCK,SHORT***	2
5	80679GT	PIN,BALL RET.-.5 X 2.7	2
6	33366-SGT	FORK EXTENSION, SINGLE*** suggest ordering 80679 pin with each extension	2
7	32375GT	PIN,LOCK,LONG***	2
8	32541-SGT	WELDMENT,FLATFORK SOCKET for SL-5, SL-10 and SL-15 only	2
9	8220GT	SCREW,HHC,1/2-13 X 4	
10	6086GT	NUT,LP NYLOCK,1/2-13	
11	32539GT	CASTING,FLAT FORK SUPERLIFT 2 for SL-5, SL-10 and SL-15 only	2
12	32907GT	CARRIER,FORK,FLAT W/DECAL,SL2 USA, Canadian and Australian models for SL-5, SL-10 and SL-15 only	1
12A	107163GT	FLT FORKS CARRIER ASSY W/DECAL Asia, S. America and European models for SL-5, SL-10 and SL-15 only	
13	32906GT	FORK,STANDARD,W/DECAL,SLA2 USA, Canadian and Australian models	1
13A	107164GT	STANDARD FORK W/ SYMBOL DECALS Asia, S. America and European models	
14	124982GT	WELDMENT,SL,GE FORK ATTACHMENT (replaced 26681)	1

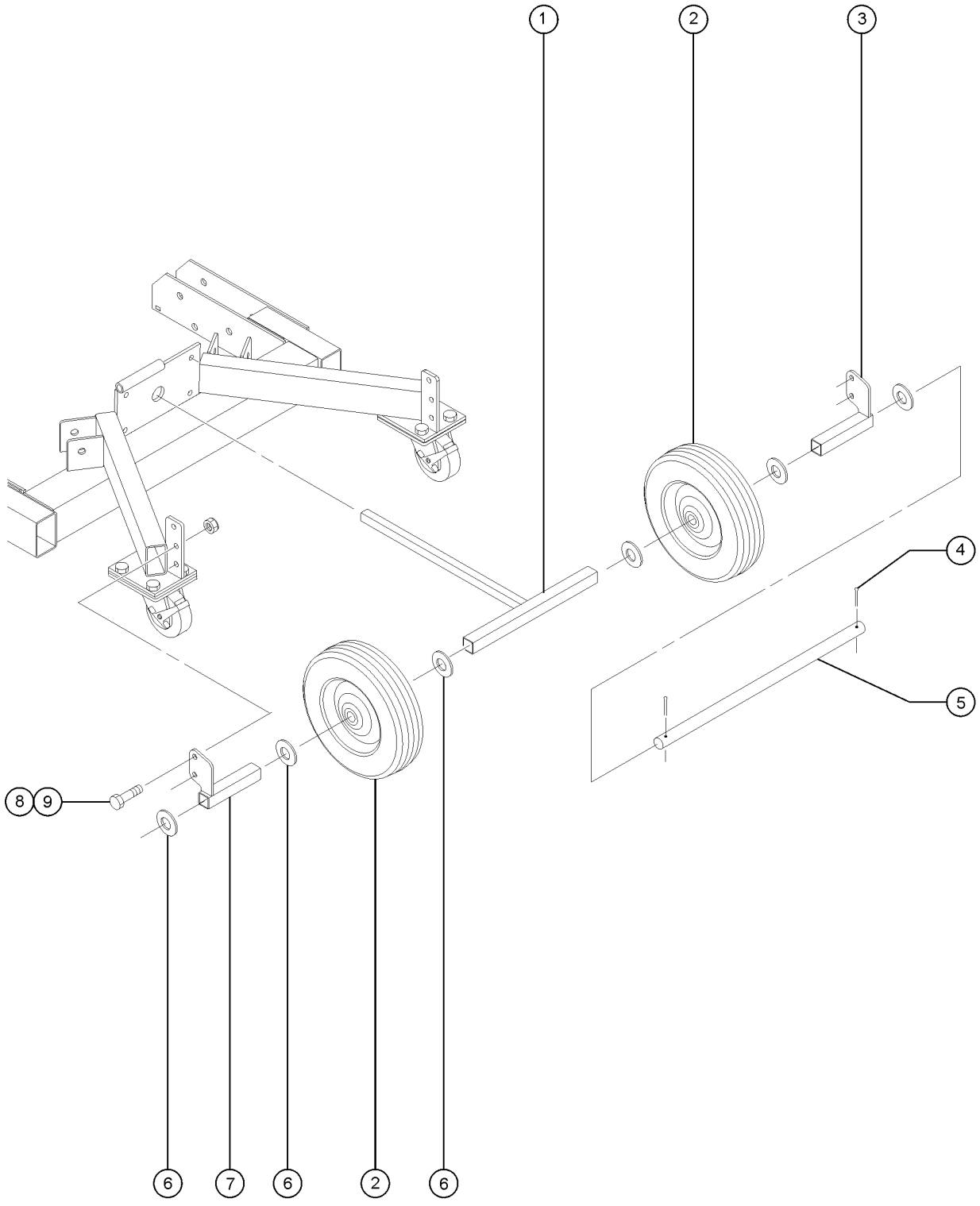
402.1 Pipe Cradle, Load Platform and Boom Arm



402.1 Pipe Cradle, Load Platform and Boom Arm

Item	*Part No.*	*Description*	*Qty.*
1	8170GT	NUT,WING,1/4-20	
2	33045GT	U-BOLT,1/4-20 SL2 PIPE CRADLE	4
3	80597GT	PIPE CRADLE, BLUE	2
4	32937GT	LOAD PLATFORM W/DECAL,SLA USA, Canadian and Australian models	1
4A	107165GT	LOAD PLATFORM ASSY W/ DECALS Asia, S. America and European models	
5	32579-SGT	WELDMENT,CLEVIS STD. BOOM	1
6	80679GT	PIN,BALL RET.-.5 X 2.7	1
7	48301GT	PIN,TOGGLE,.50 X 8.13***	1
8	32567-SGT	SLA/SLC STD.BOOM ASSY/SERVICE USA, Canadian and Australian models; includes items 5 - 7	1
8A	107166GT	BOOM ARM ASSY W/ SYMBOL DECALS Asia, S. America and European models; includes items 5 - 7	

403.1 Rear Wheels



Item	Part No.	Description	Qty.
	35848-SGT	SL REAR TRANSPORT WHEEL ASSY	
1	80434GT	WHEEL SPACER WELDMNT SLA, BLUE	1
2	35064GT	WHEEL,SOLID RUBBER,10X.75X2.75 (to SN SLA07-37479)	2
2A	124000GT	WHEEL,TRANSPORT SL 10X.75X2.75 (from SN SLA07-37480)	
3	80433GT	WHEEL SPACR MNT WELD RH,SLA,BL	1
4	6094GT	PIN,COTTER,.125 X 1	2
5	57237GT	AXLE ROD, TRANSPORT WHEEL,SL	1
6	6564GT	WASHER, SHIM,.765 X 1.312 X .093	6
7	80432GT	WHEEL SPACR MNT WELD LH,SLA,BL	1
8	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
9	4828GT	NUT, NYLOCK, 3/8-16	

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California Proposition 65

WARNING

Operating, servicing and maintaining this equipment, passenger vehicle or off-highway motor vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. These chemicals can be emitted from or contained in other various parts and systems, fluids and some component wear by-products. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your equipment and vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your equipment or vehicle and after operation. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.

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